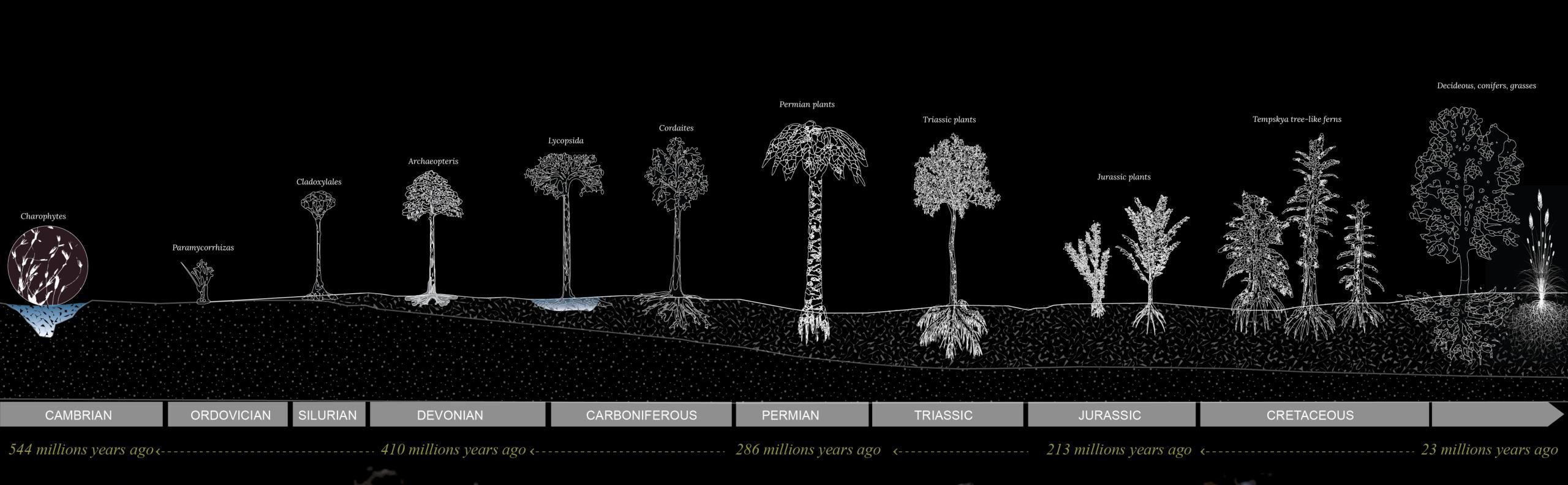
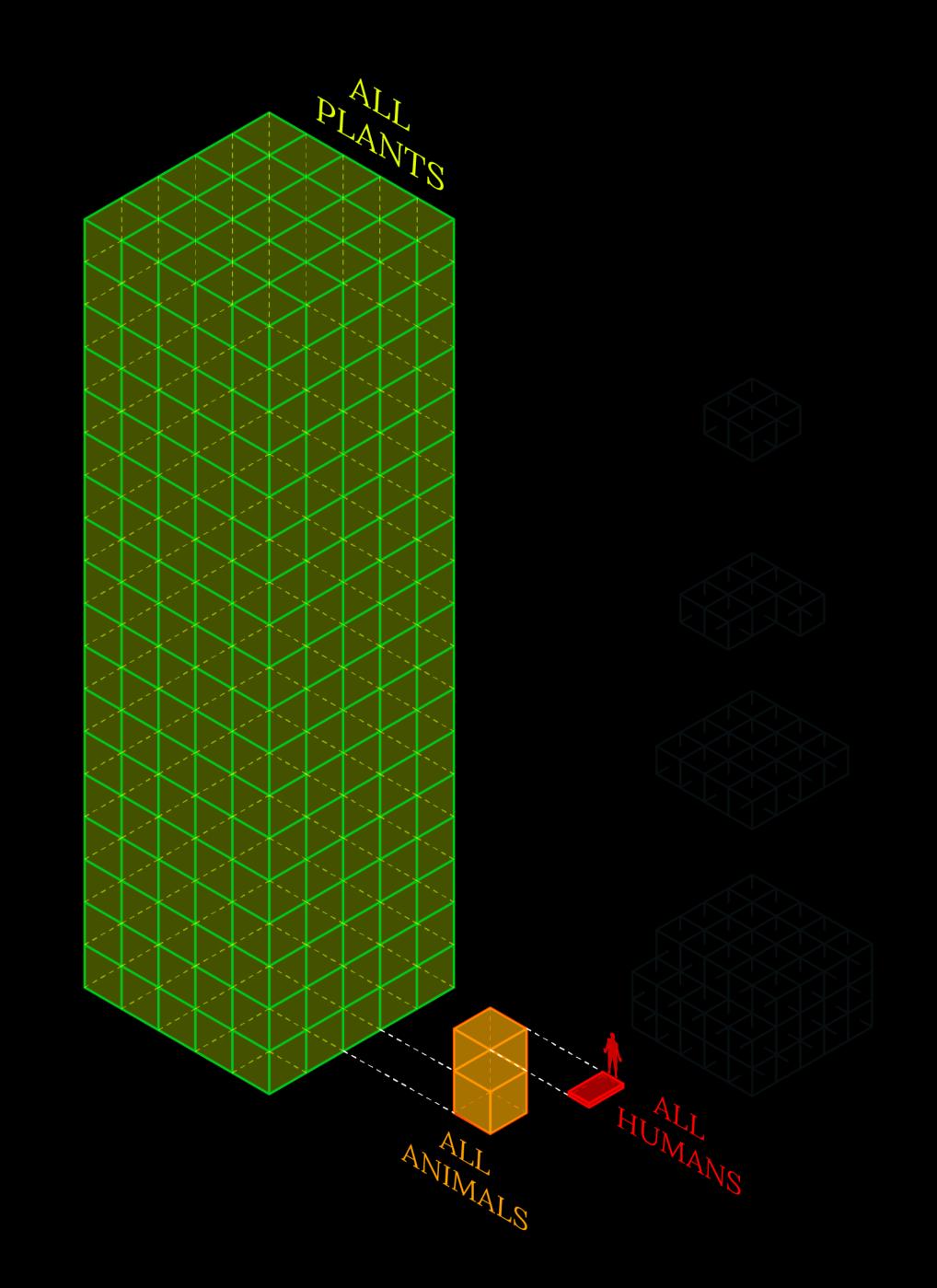


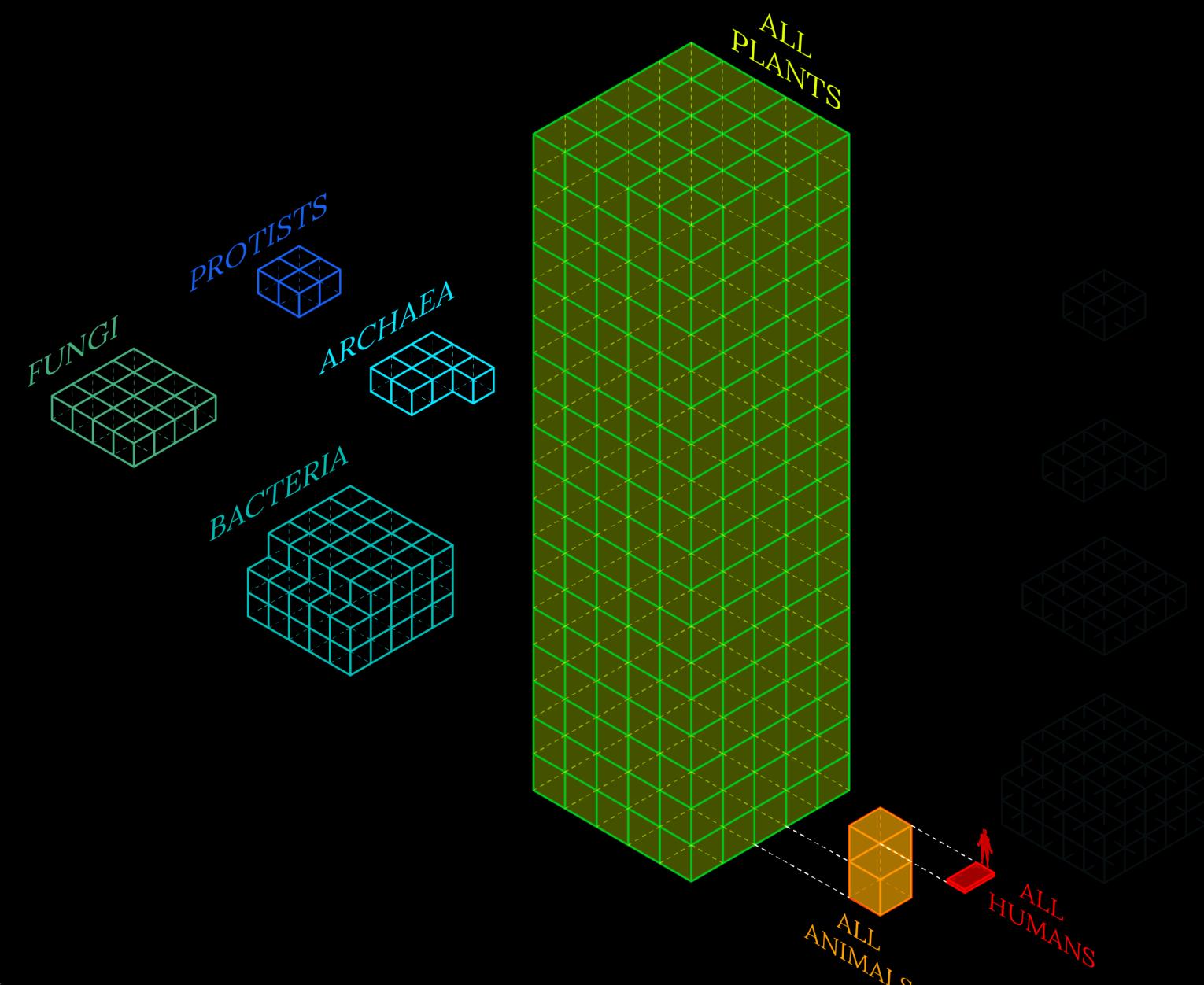
Yale MacMillan Center at 1-54 Contemporary African Art Fair October 16, 2025
Mae-ling Lokko



willow







#### Plant-based Köppen-Geiger Climate Classification System

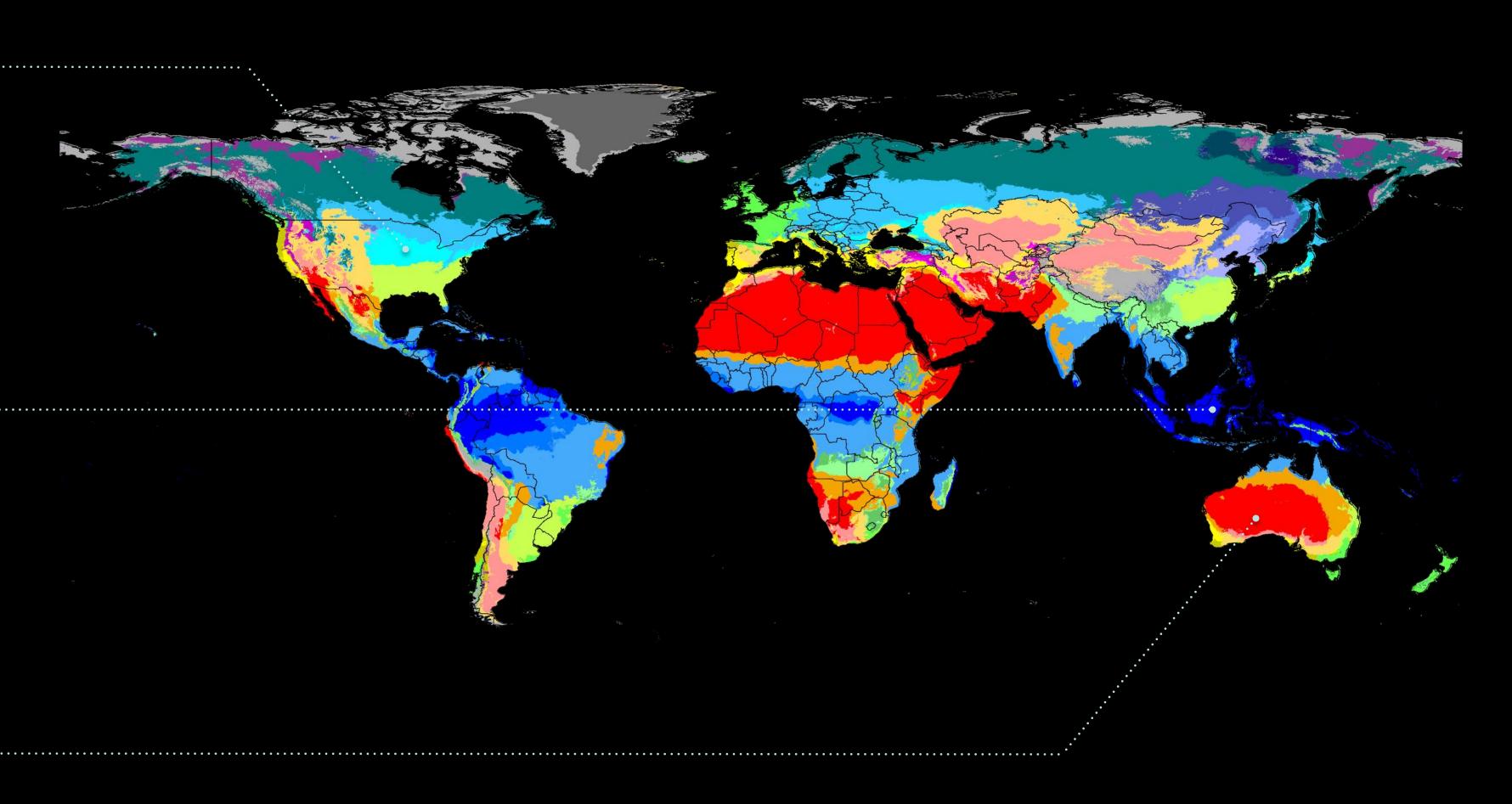




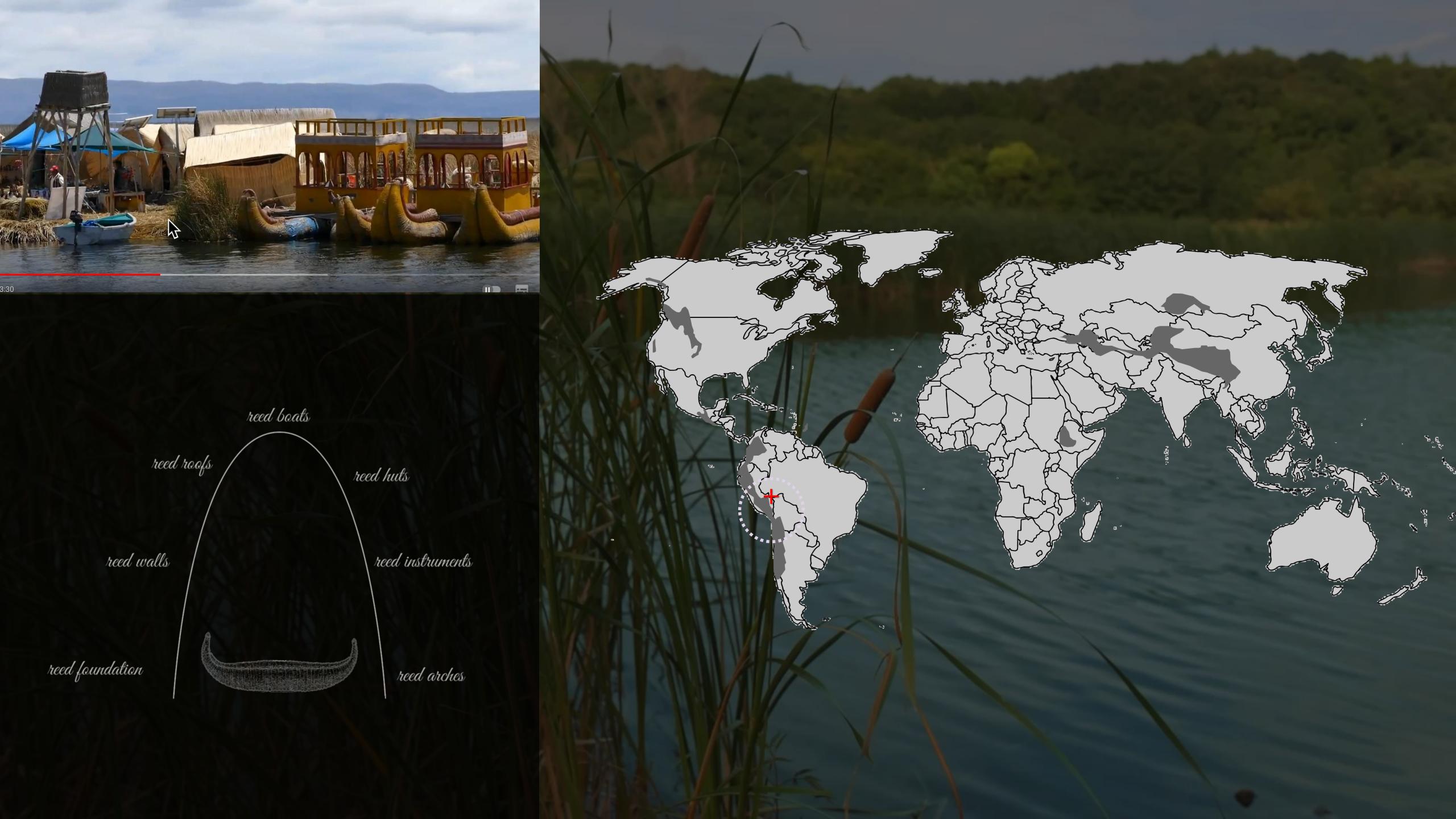
Köppen-Geiger D Vegetation













# BUILDING MATERIALS AND THE CLIMATE: CONSTRUCTING A NEW FUTURE









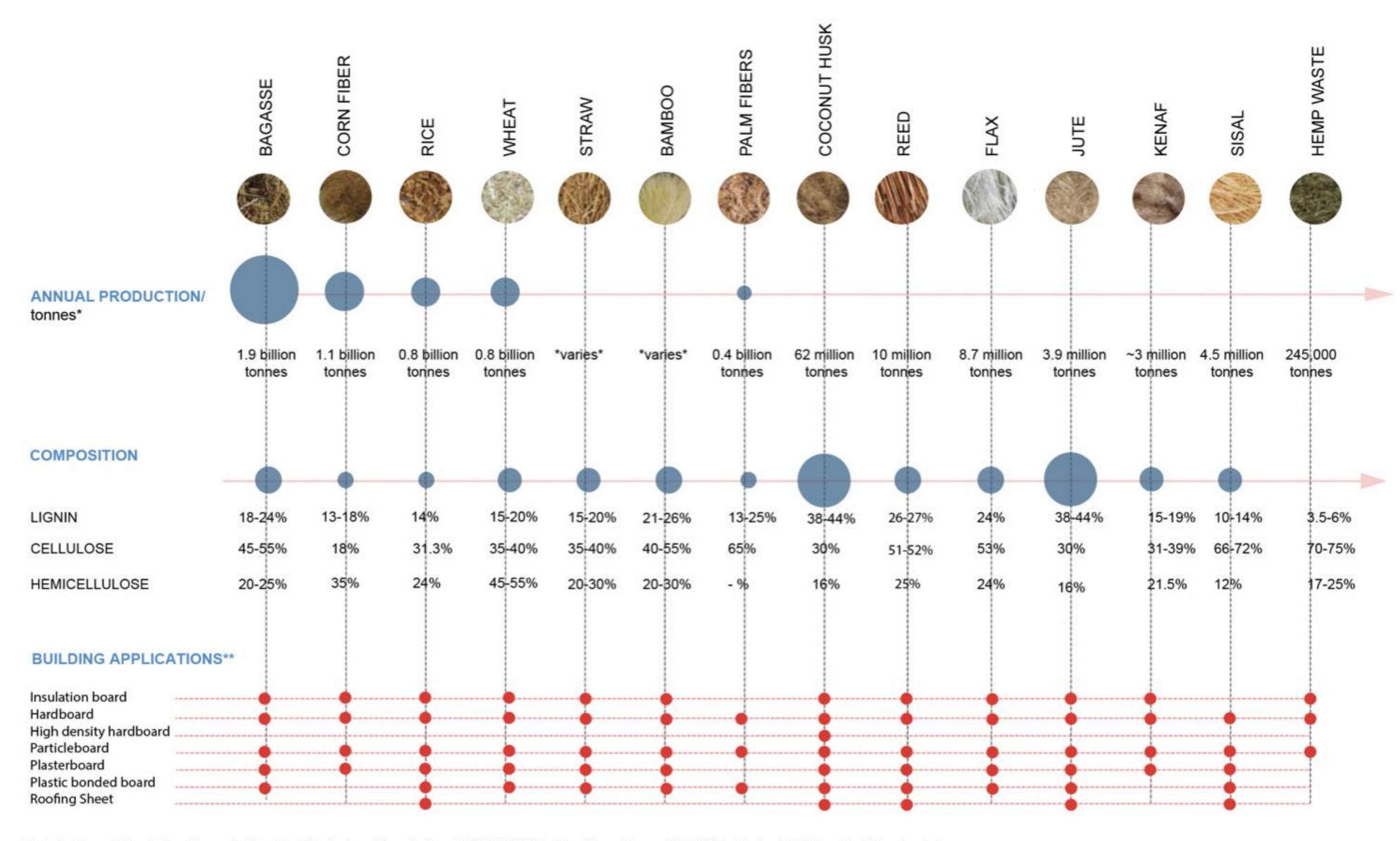




**Source**: United Nations Environment Programme, Yale Center for Ecosystems + Architecture (2023). Building Materials and the Climate: Constructing a New Future. Nairobi.



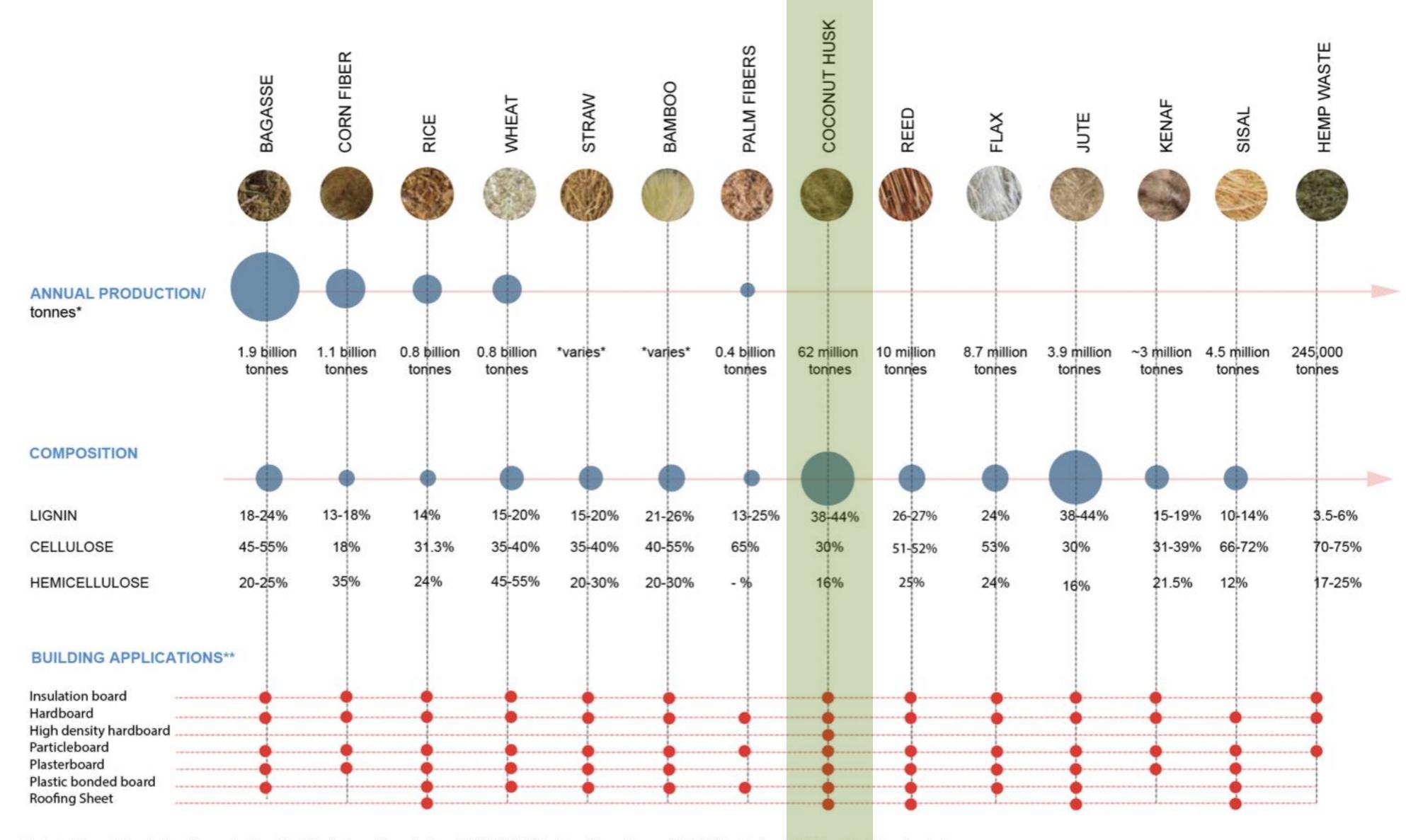
Projected Pop Growth Map. United Nations, Department of Economic and Social Affairs, Population Division: World Urbanization Prospects, the 2011 Revision. New York 2012



Updated Annual Production (tonnes): Food And Agriculture Organization, FAOSTAT 2021. https://www.fao.org/3/cb4477en/online/cb4477en.html#chapter-2\_1

<sup>\*\*</sup>Based on 80 year survery of agro-based products done by the Forest Products Laboratory of the USDA Forest Service and the Department of Forestry at the University of Illinois, Urbana-Champaign.

<sup>\*\*\*</sup>difficulty in estimation of quantity due to unmonitored and undocumented wild growth of agro-resource



Updated Annual Production (tonnes): Food And Agriculture Organization, FAOSTAT 2021. https://www.fao.org/3/cb4477en/online/cb4477en.html#chapter-2\_1

<sup>\*\*</sup>Based on 80 year survery of agro-based products done by the Forest Products Laboratory of the USDA Forest Service and the Department of Forestry at the University of Illinois, Urbana-Champaign.

<sup>\*\*\*</sup>difficulty in estimation of quantity due to unmonitored and undocumented wild growth of agro-resource



#### The Underbelly of Superfood Production

Evaluating the underbelly of coconut export economies, in particular its ubiquitous generation of low-value waste or "unusable" surplus, offers new frontiers for relationship building between research and production enterprises. Similar to the scale of annual waste generation observed in global agricultural value chains, ranging between ten to fifty billion tons of dry material, the large quantities of husk waste which forms seventy percent of every coconut epitomizes the growing problems and opportunities of low-value surplus economies.8 For one, existing surplus remains largely within the domestic region, lengthening the residency and impacts of value circulation among local stakeholders and production landscapes. Secondly, the highly distributed and variable nature of coconut husk wastes necessitates the collapse of distance, and consequent unalienation of its research and production infrastructure stakeholders.

Excerpt from "Coconut Diaries", June 2021

e-flux Architecture









- a) farmer holding coconut seedling
- b) copra being separated from husk
- c) cooperative coconut oil production
- d) export of dehusked coconut to Nigeria
- e) urban coconut water consumption
- f) stationary point-of-sale for coconut water
- g) urban husk dump site
- h) open air burning of coconut husk at night in urban setting





TARGET BUILDING **APPLICATION** 



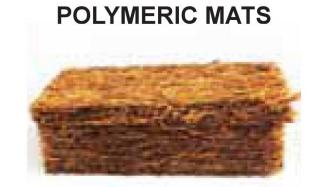


**High Density Self-Binding Boards** 



**LOW DENSITY** 





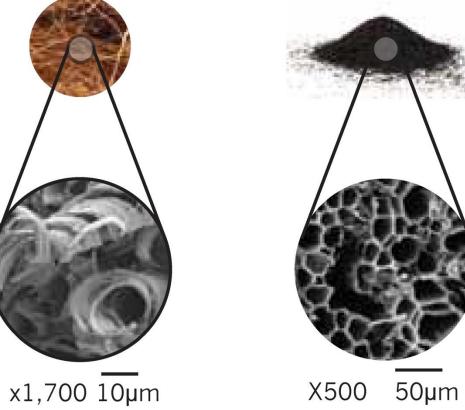
**Desiccant** System





Sorption System





**3D MODULAR FORMS** 

STRUCTURAL BOARDS



**EXTERIOR FACADE &** 

**INTERIOR PANELS** 

INSULATION, **DEHUMIDIFICATION** 



10µm

x500

**DEHUMIDIFICATION AIR FILTRATION** 

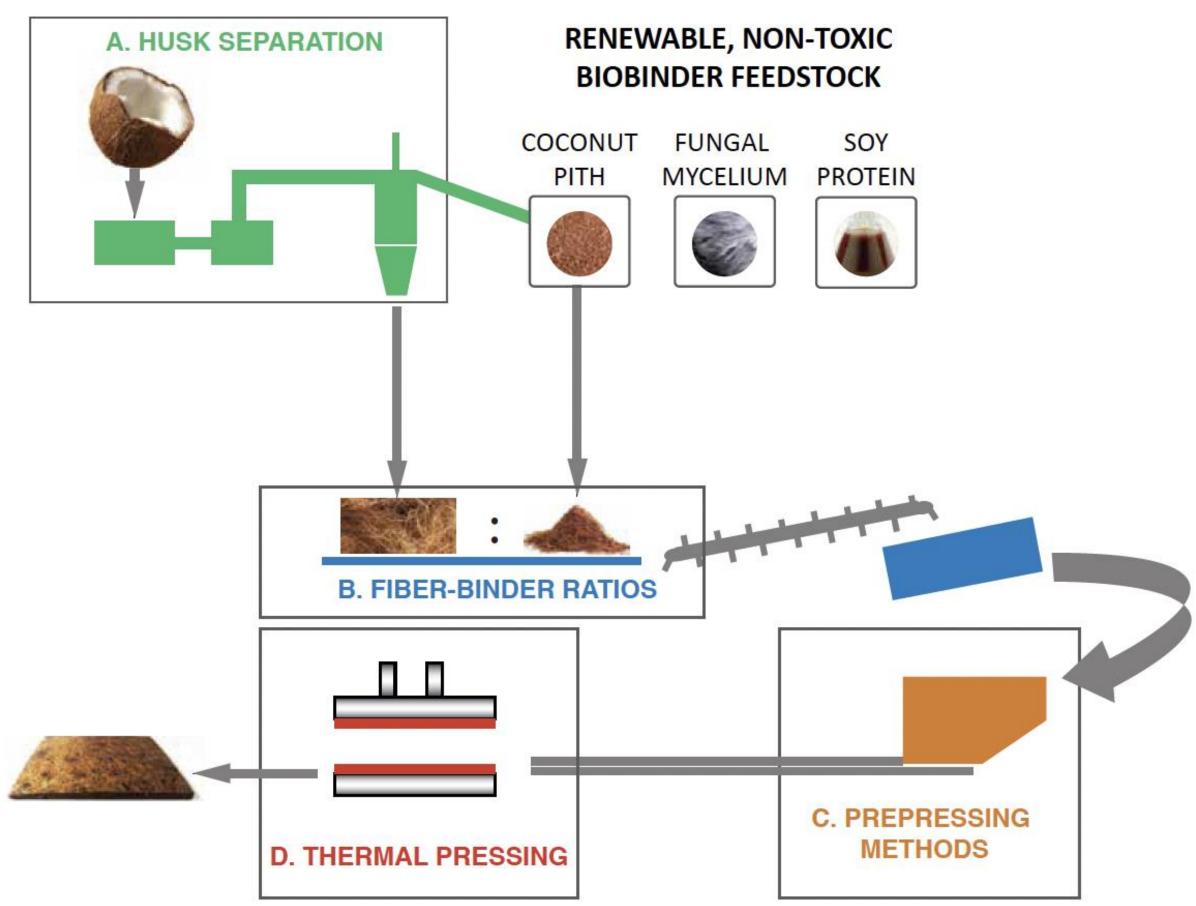
MECHANICAL PERFORMANCE



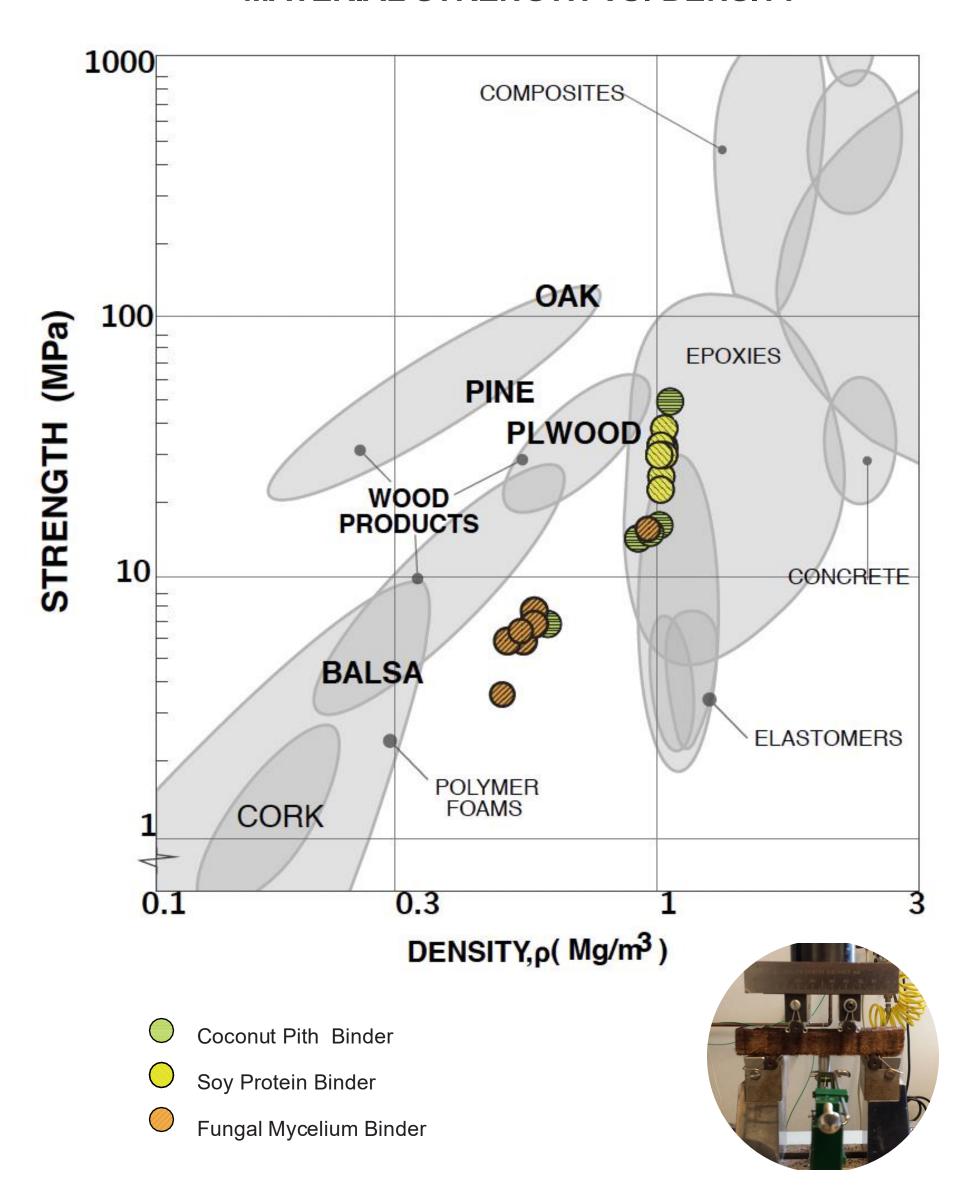


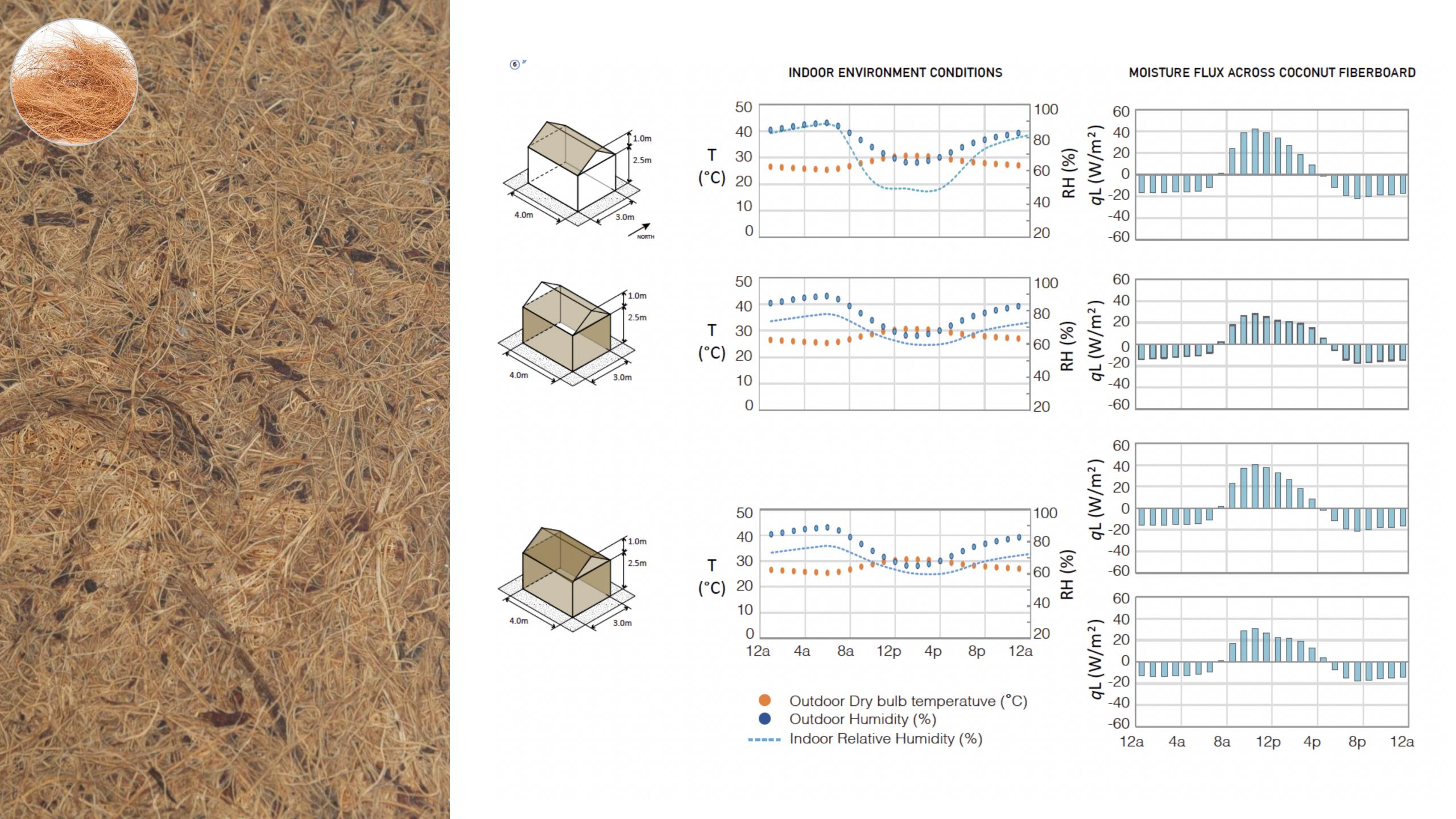




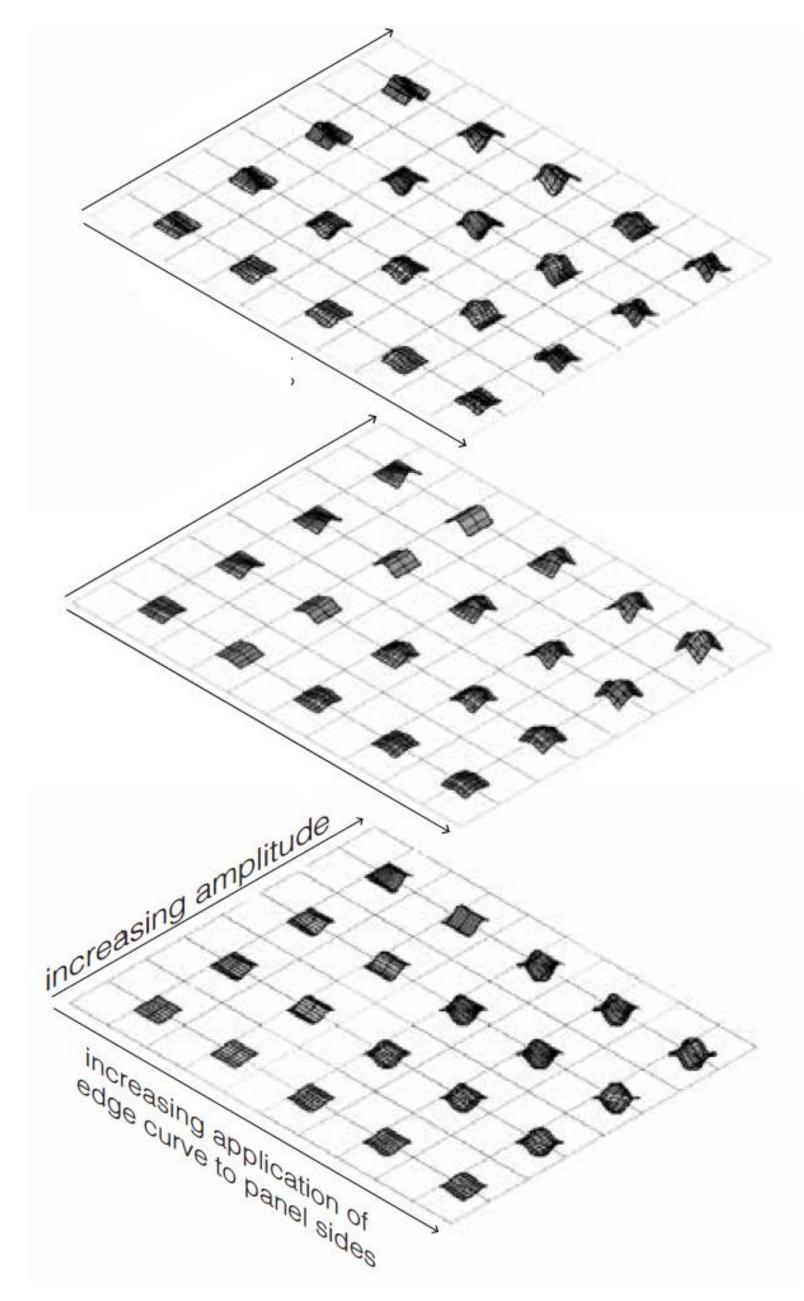


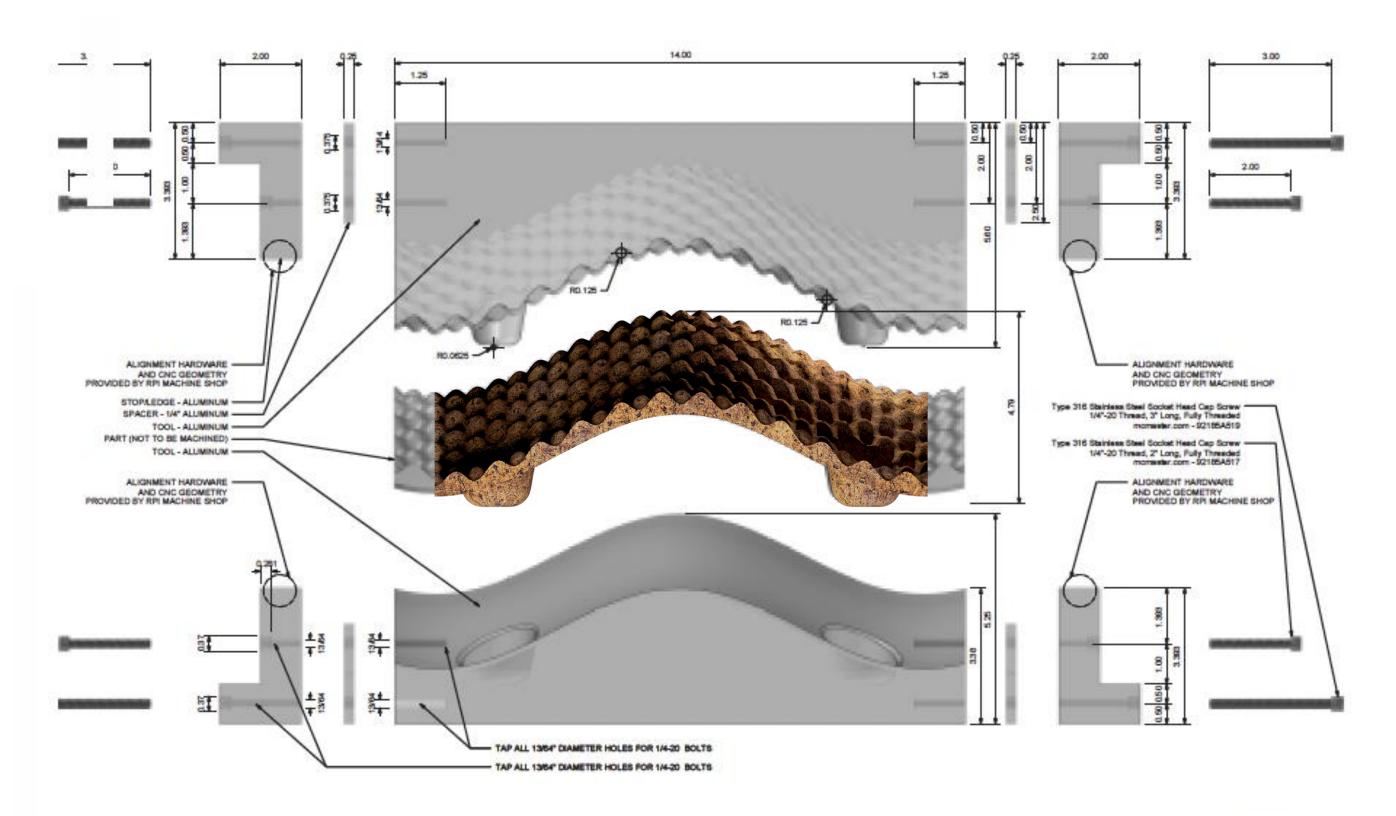
#### MATERIAL STRENGTH VS. DENSITY











Left: Form Matrix Credit: Mae-ling Lokko
Top: Drawing of Aluminum mold, Credit: Josh Draper



# MULTISCALAR POLLUTANT SOURCE CHARACTERIZATION



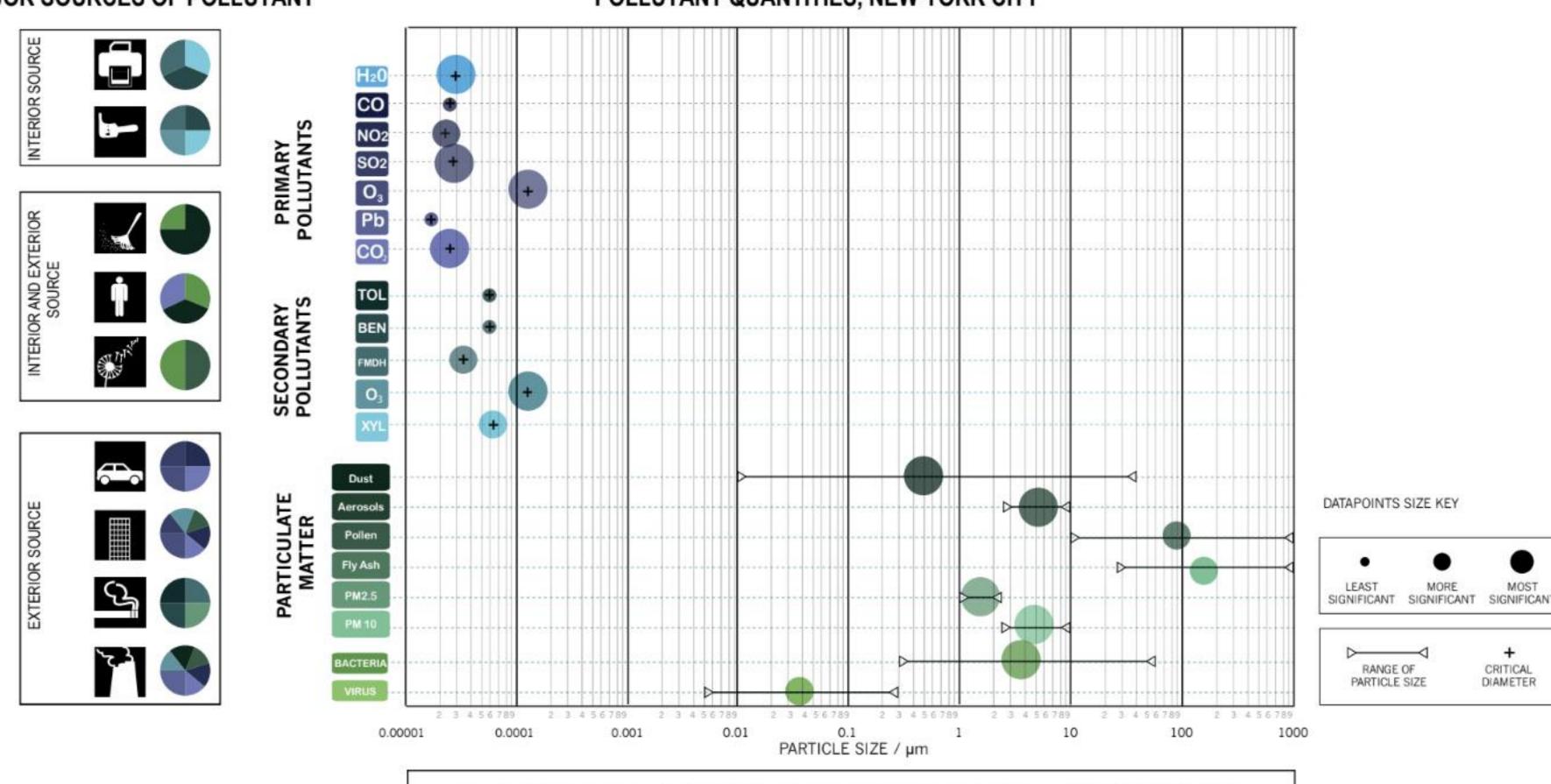
## RANGE OF COCONUT-DERVIED SORTION TECHNOLOGIES

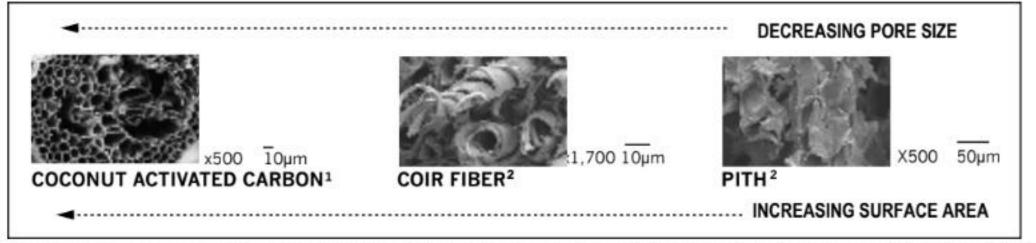


#### CHARACTERIZING SORPTION OF AIR CONSTITUENT WITHIN INDOOR AND OUTDOOR STEAMS BY VARIOUS COCONUT MEDIA

#### MAJOR SOURCES OF POLLUTANT

#### POLLUTANT QUANTITIES, NEW YORK CITY

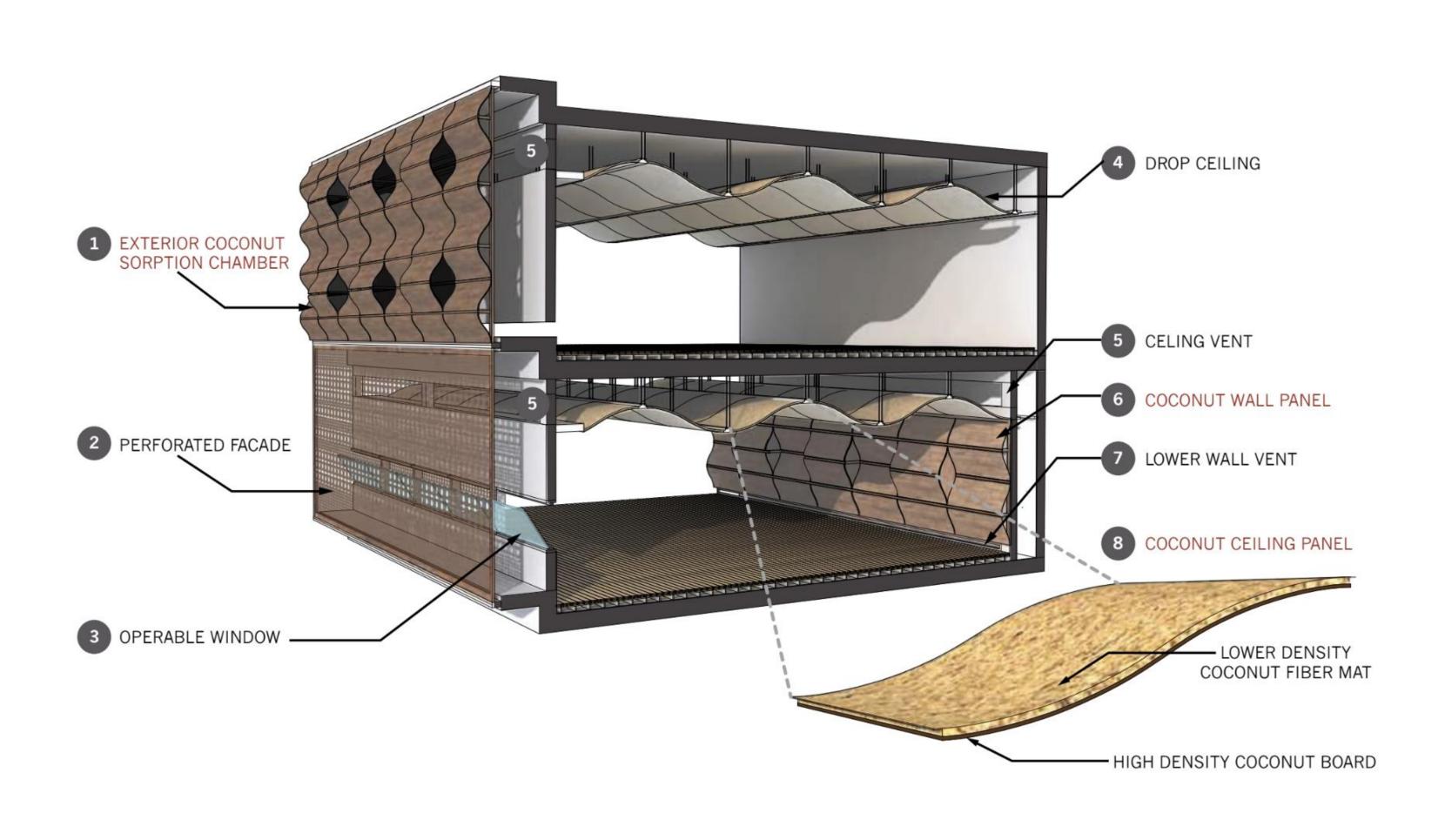




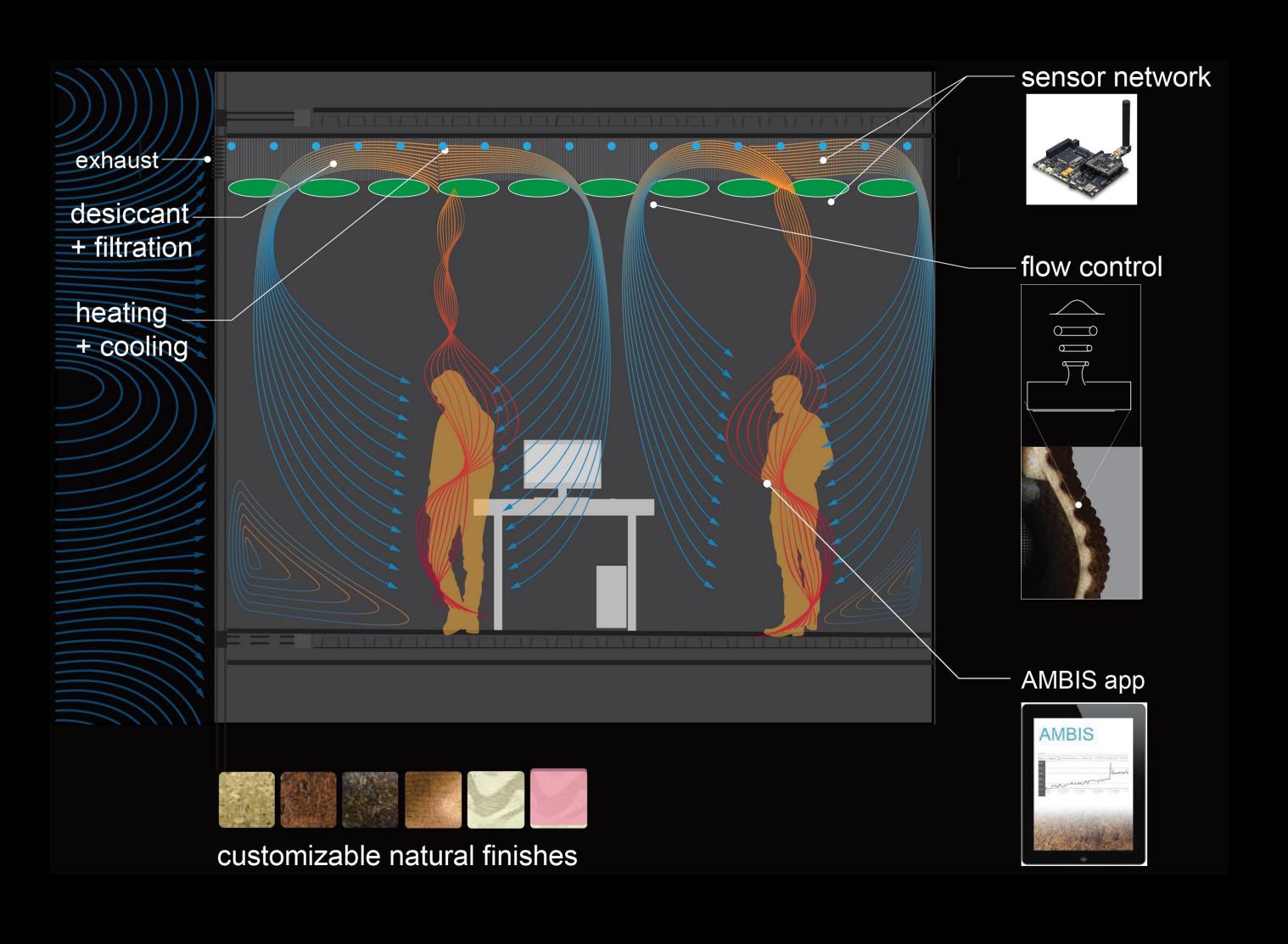
<sup>1.</sup> Tan, I. A. W., Ahmad, A. L., & Hameed, B. H. (2008). Adsorption of basic dye on high-surface-area activated carbon prepared from coconut husk: Equilibrium, kinetic and thermodynamic studies. Journal of Hazardous Materials, 154(1), 337-346. Chicago

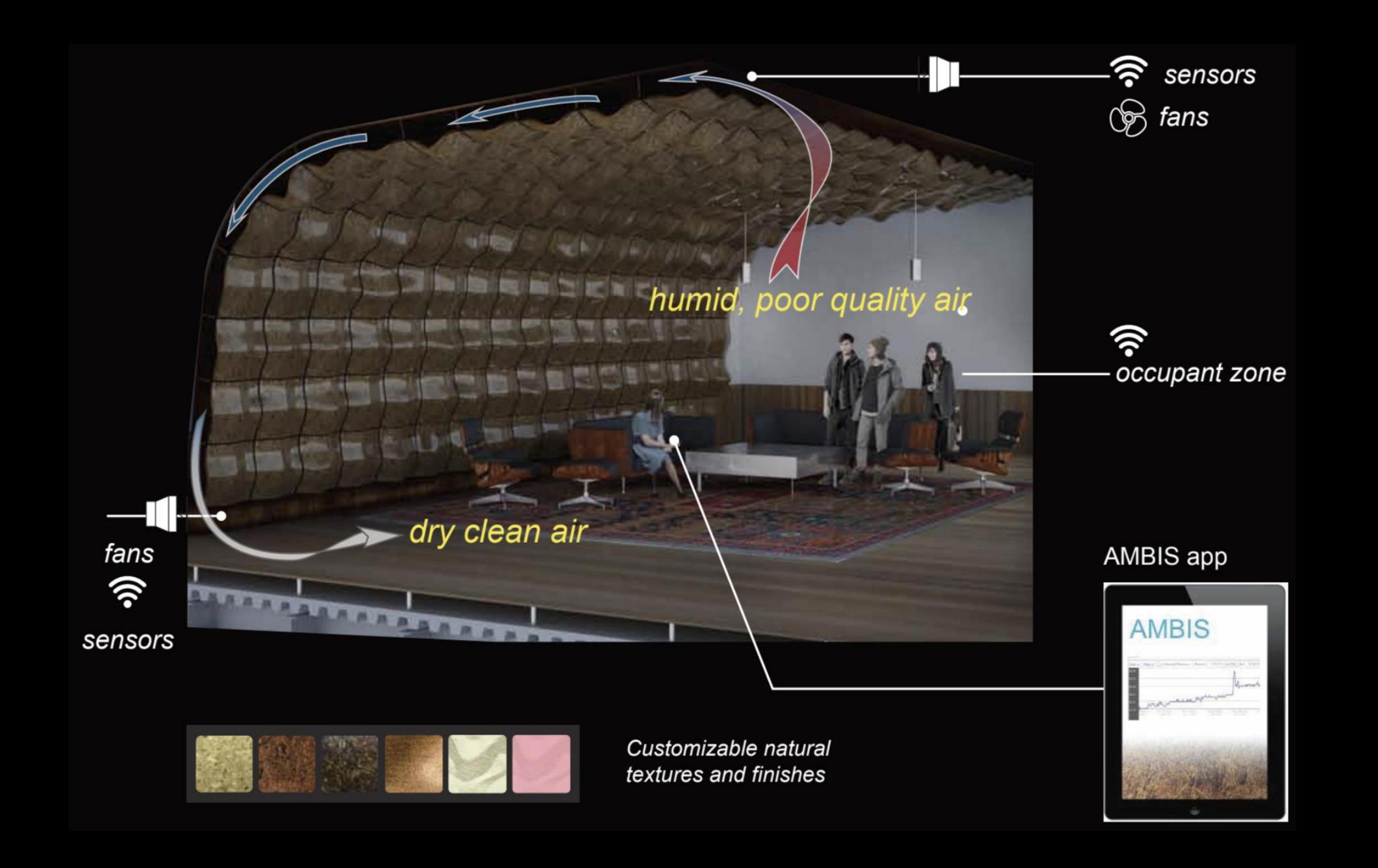
<sup>2.</sup> Van Dam, J. E., van den Oever, M. J., Teunissen, W., Keijsers, E. R., & Peralta, A. G. (2004). Process for production of high density/high performance binderless boards from whole coconut husk: Part 1: Lignin as intrinsic thermosetting binder resin. Industrial Crops and Products, 19(3), 207-216.

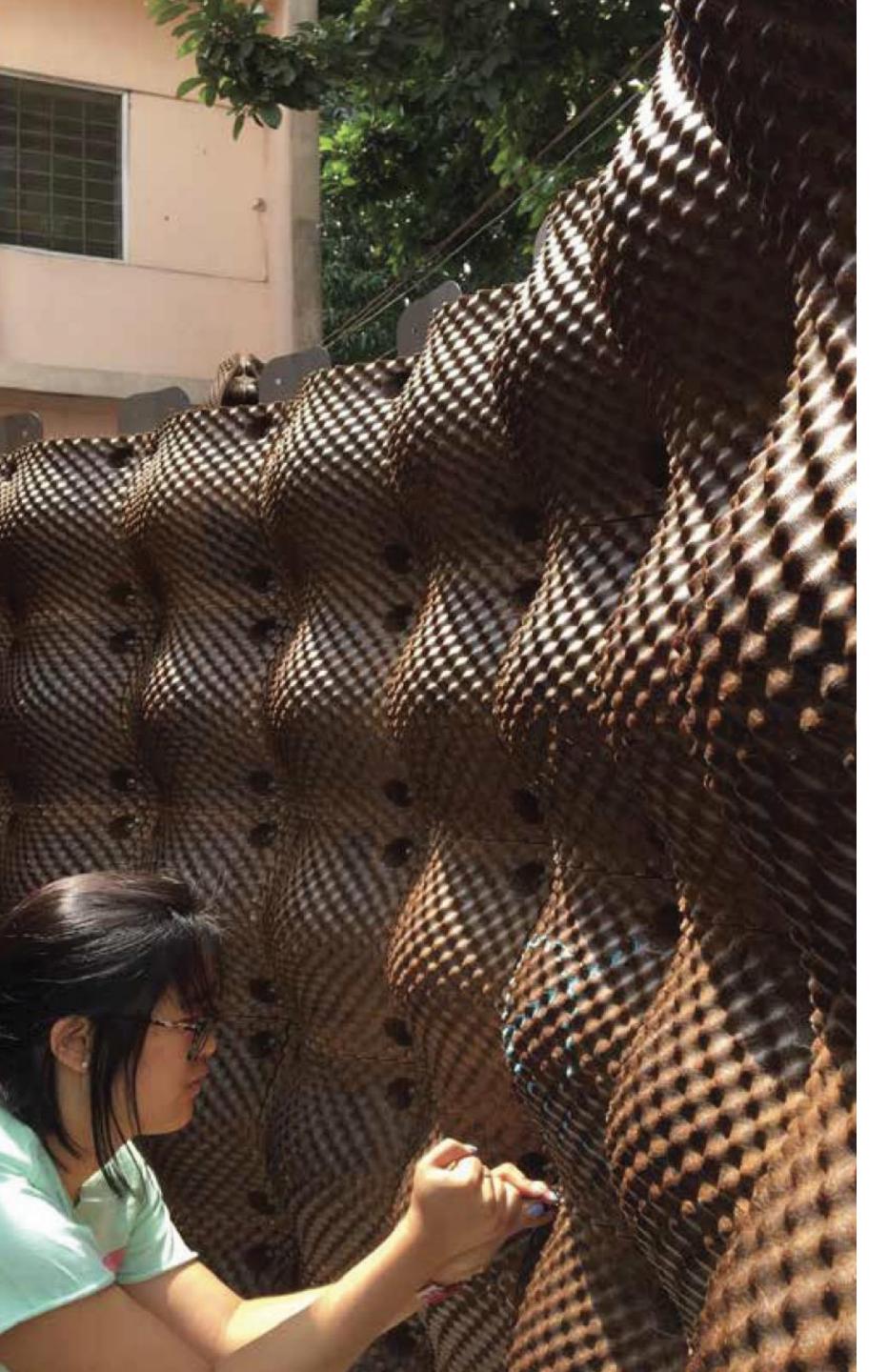




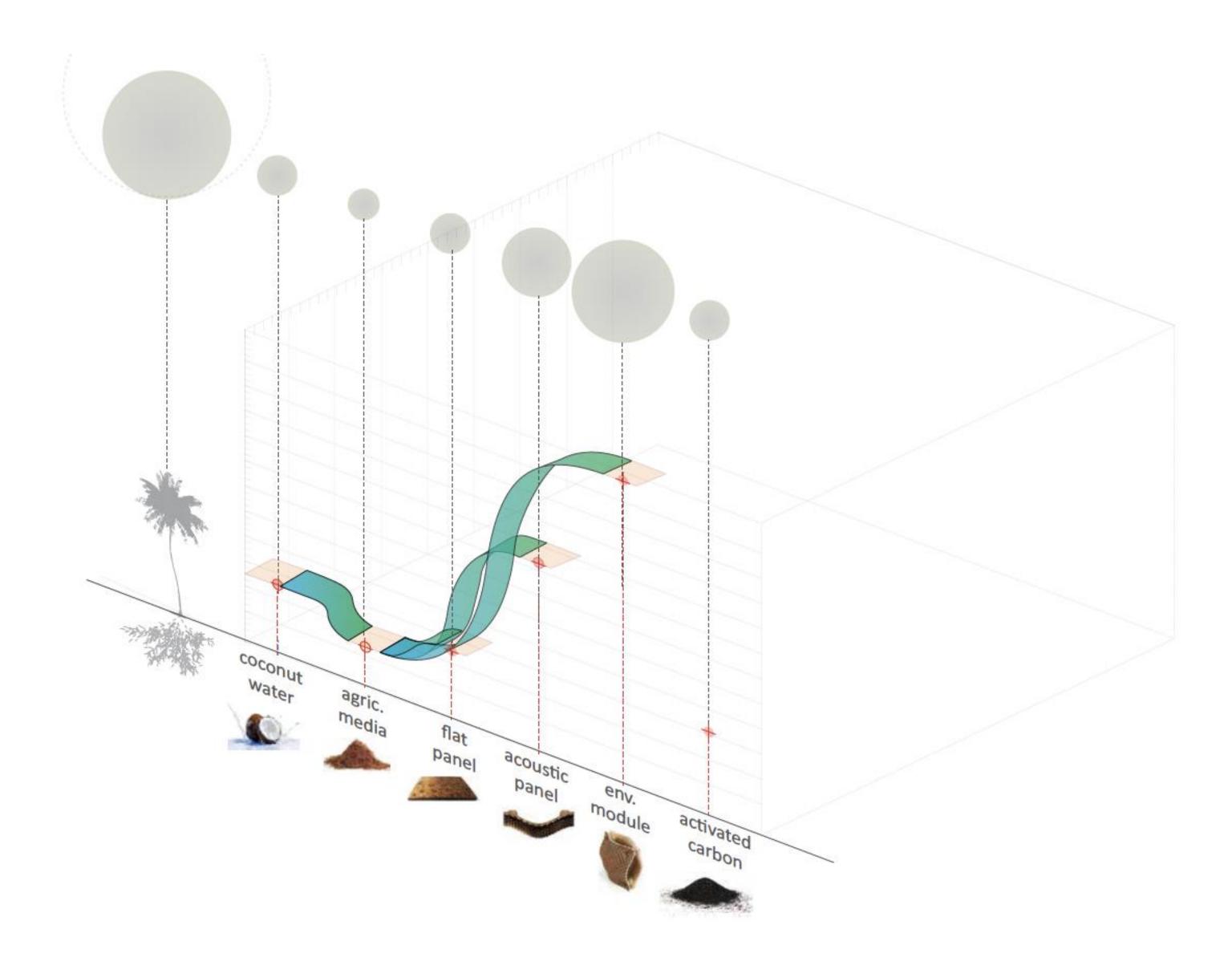


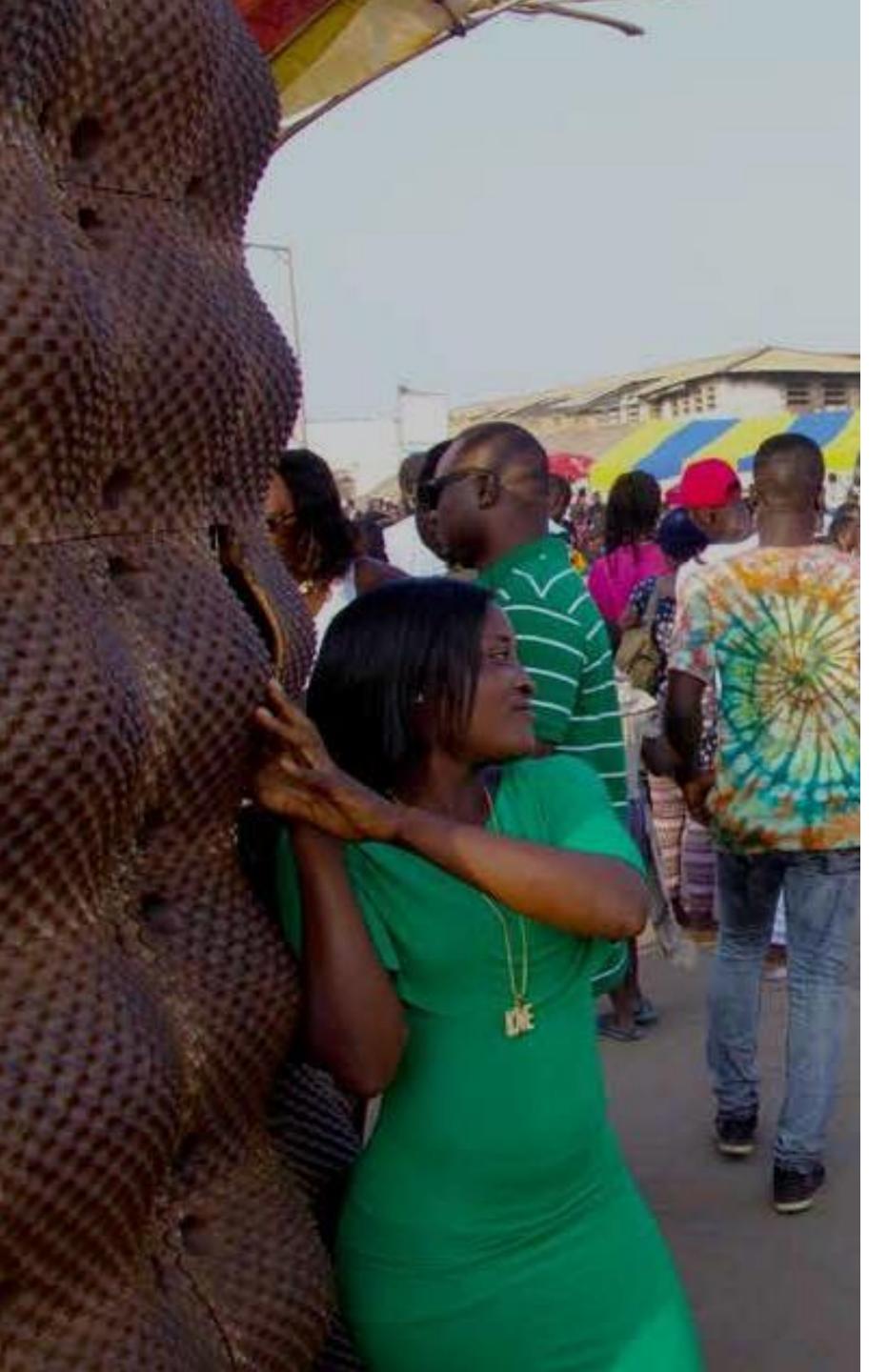




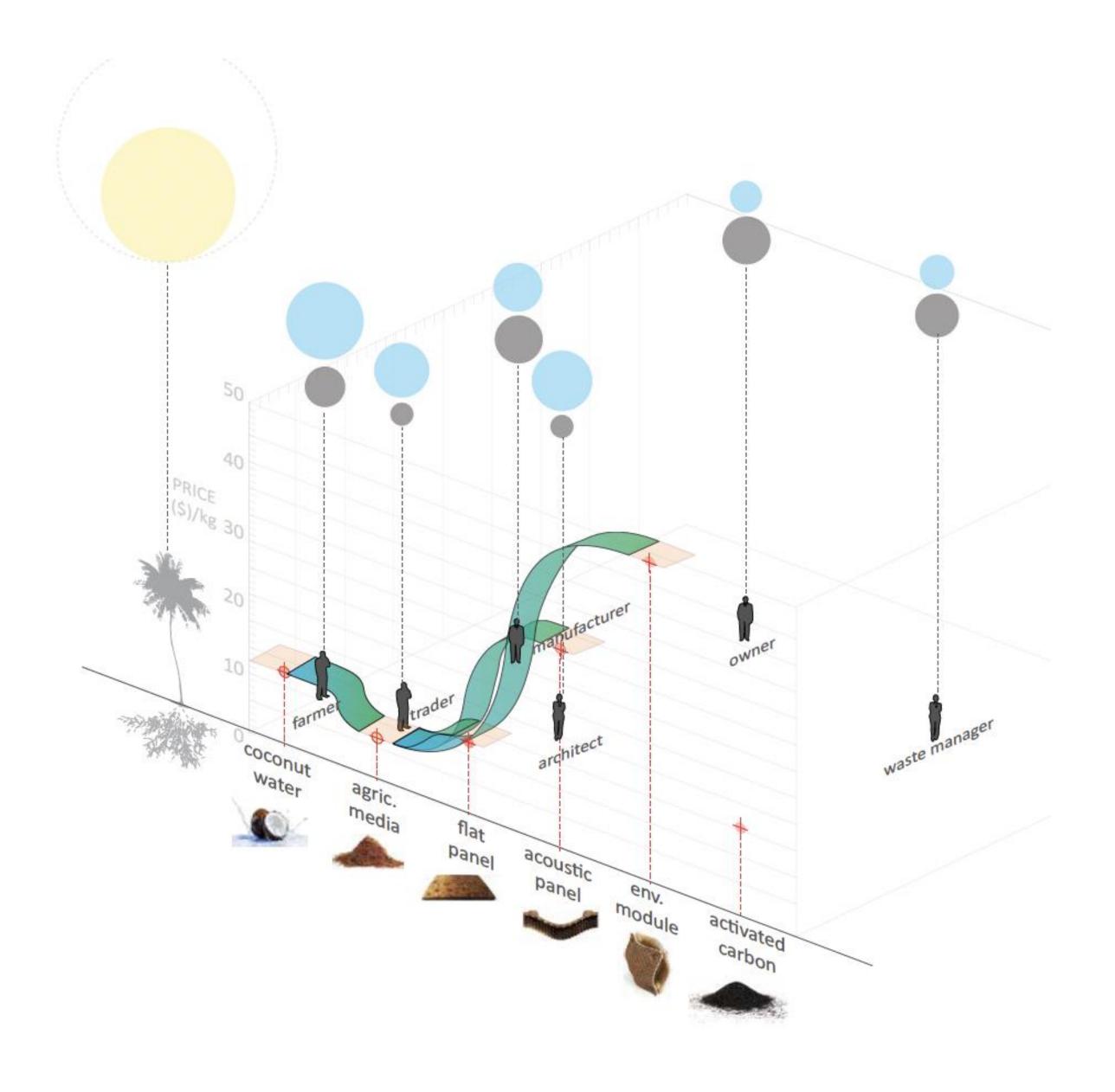


#### Value Identification and Generation



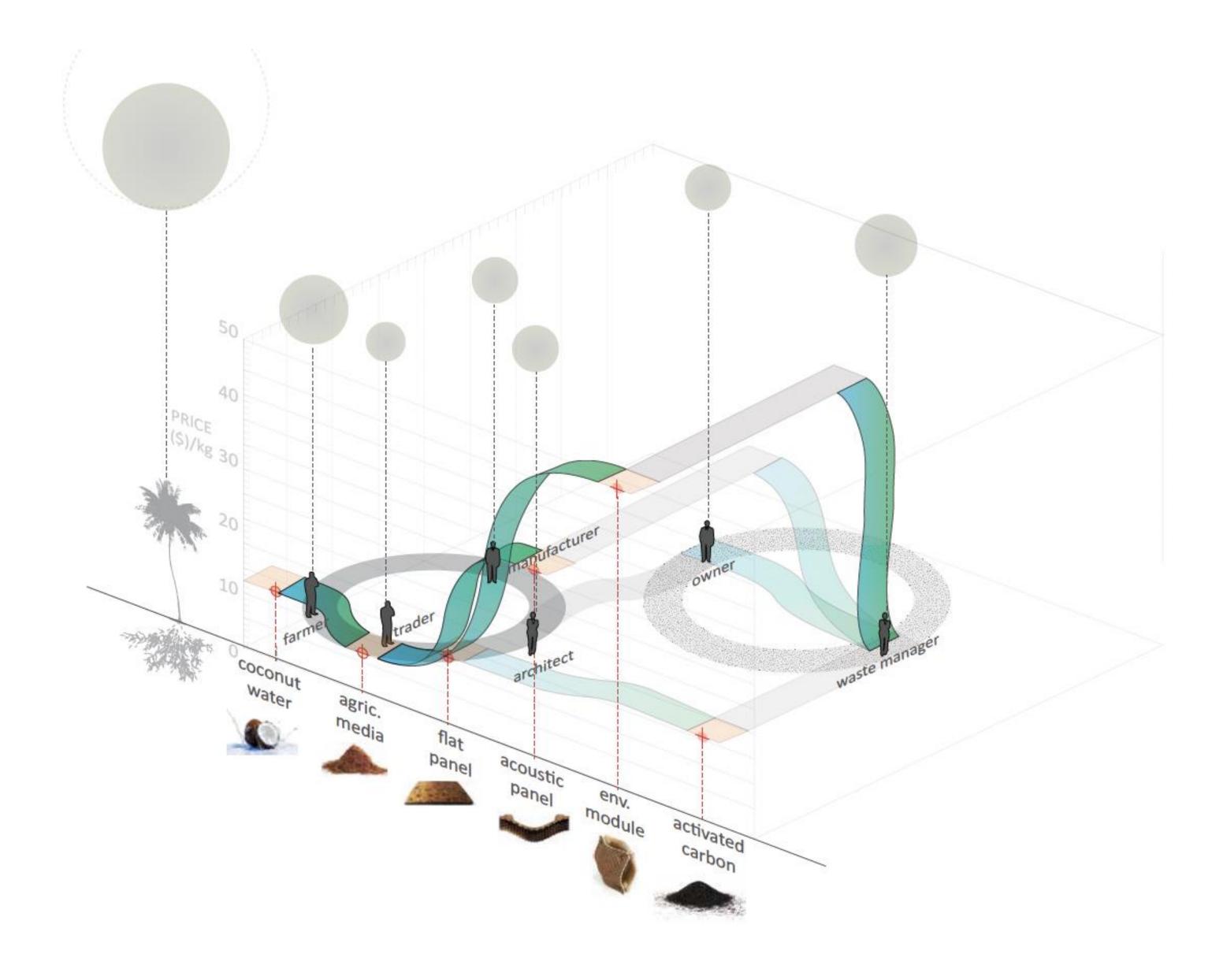


#### Value Translation





#### Value Circulation

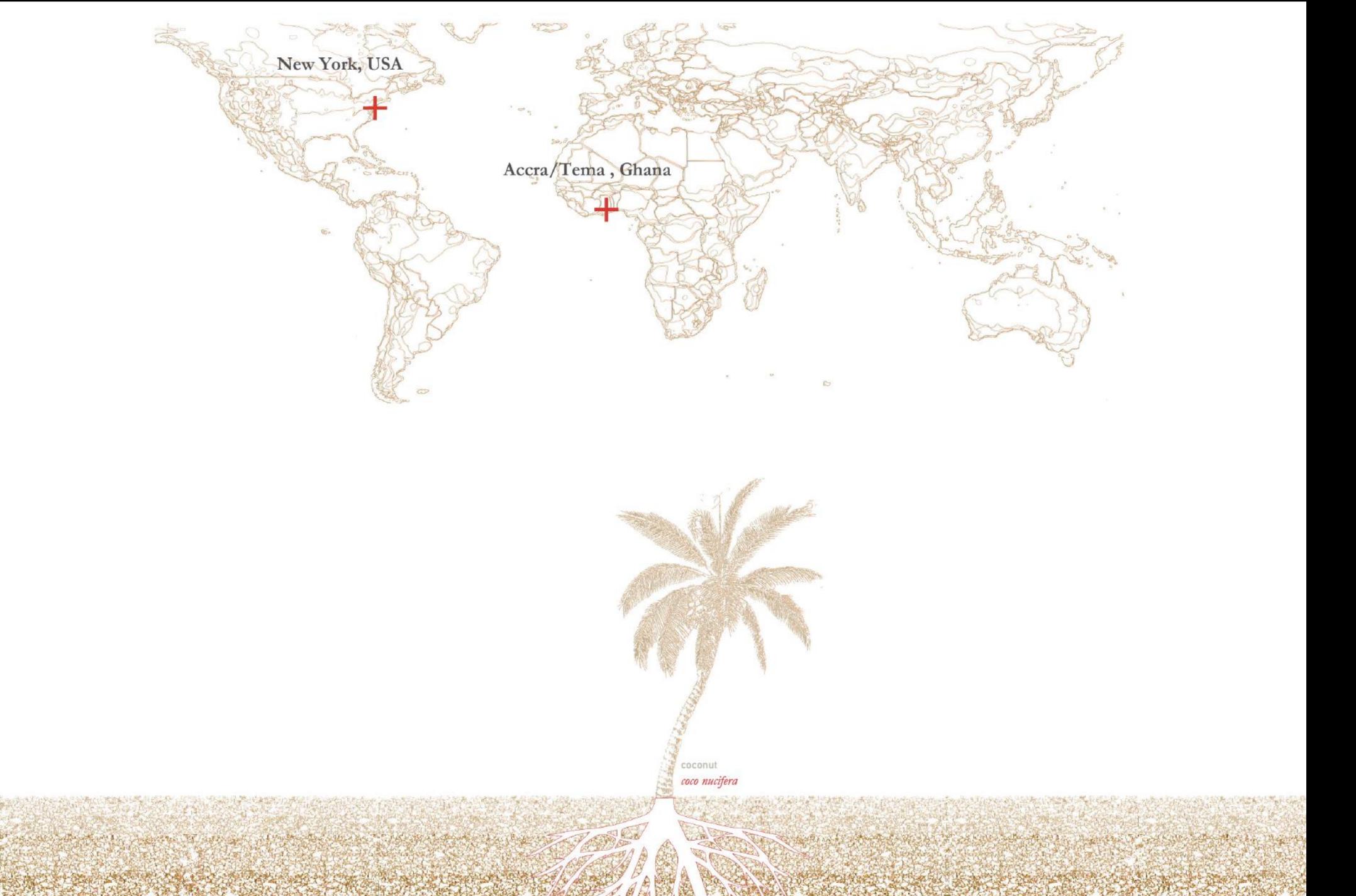


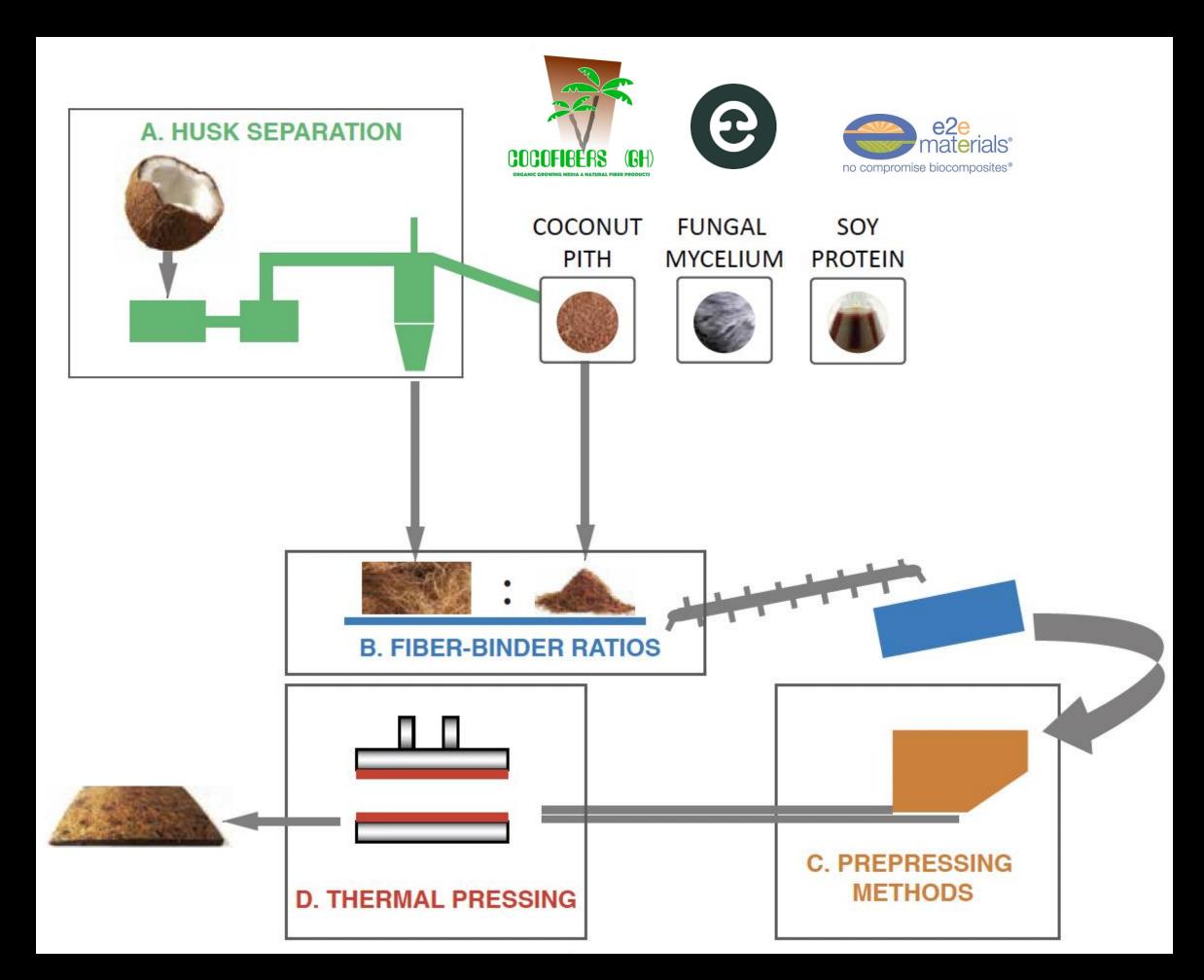
## Blant Scale

X: y

(n) a ratio or system of grouping in a series of steps according to a standard of relative size or amount

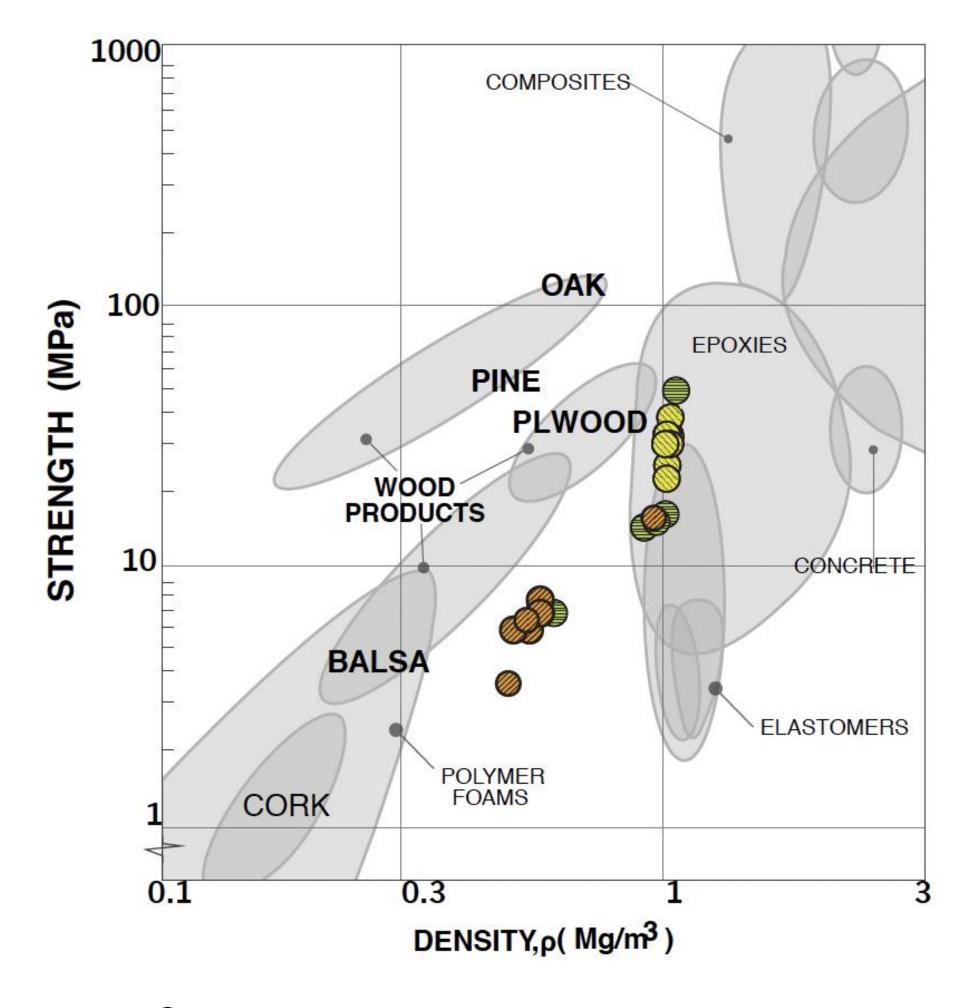






Lokko, Mae-ling, Michael Rowell, Anna Dyson, and Alexandra Rempel. 2016. "Development of Affordable Building Materials Using Agricultural Waste By-Products and Emerging Pith, Soy and Mycelium Biobinders." In the 32nd International Conference on Passive and Low Energy Architecture Proceedings, edited by Pablo La Roche and Marc Schiler, 881-887. Los Angeles: PLEA 2016.

#### MATERIAL STRENGTH VS. DENSITY



Coconut Pith Binder

Soy Protein Binder

Fungal Mycelium Binder





Pressing of Coconut AMBIS Module at e2e Materials Credit: Mae-ling Lokko



### Coconut Module Prototype Photo Credit: Tanner Whitney (RPI)

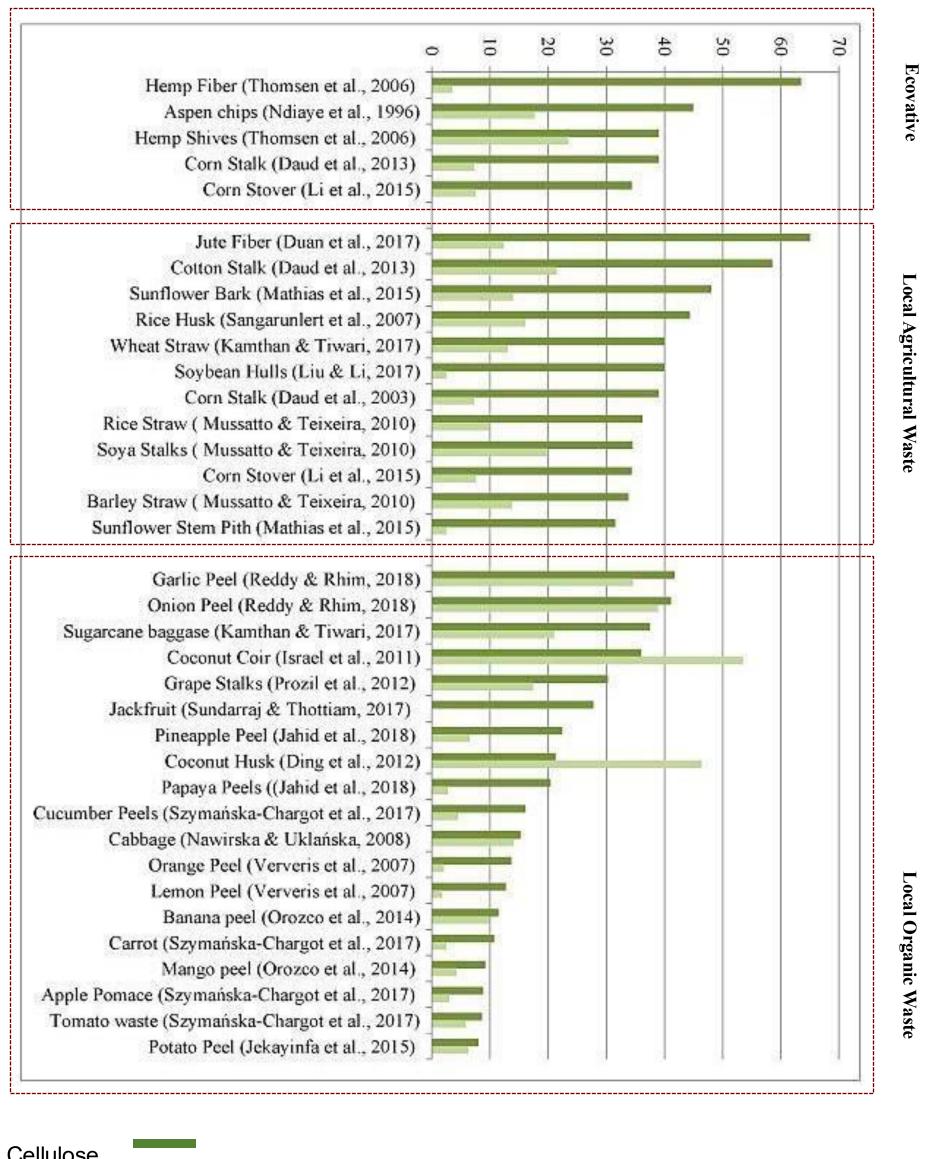
Center for Architecture, Science and Ecology (CASE-RPI) + e2e Materials Research Team: Mae-ling Lokko, Josh Draper, Clayton Poppe, Michael Rowell, Kelly Winn, Anna Dyson Funding: NEXUS NY

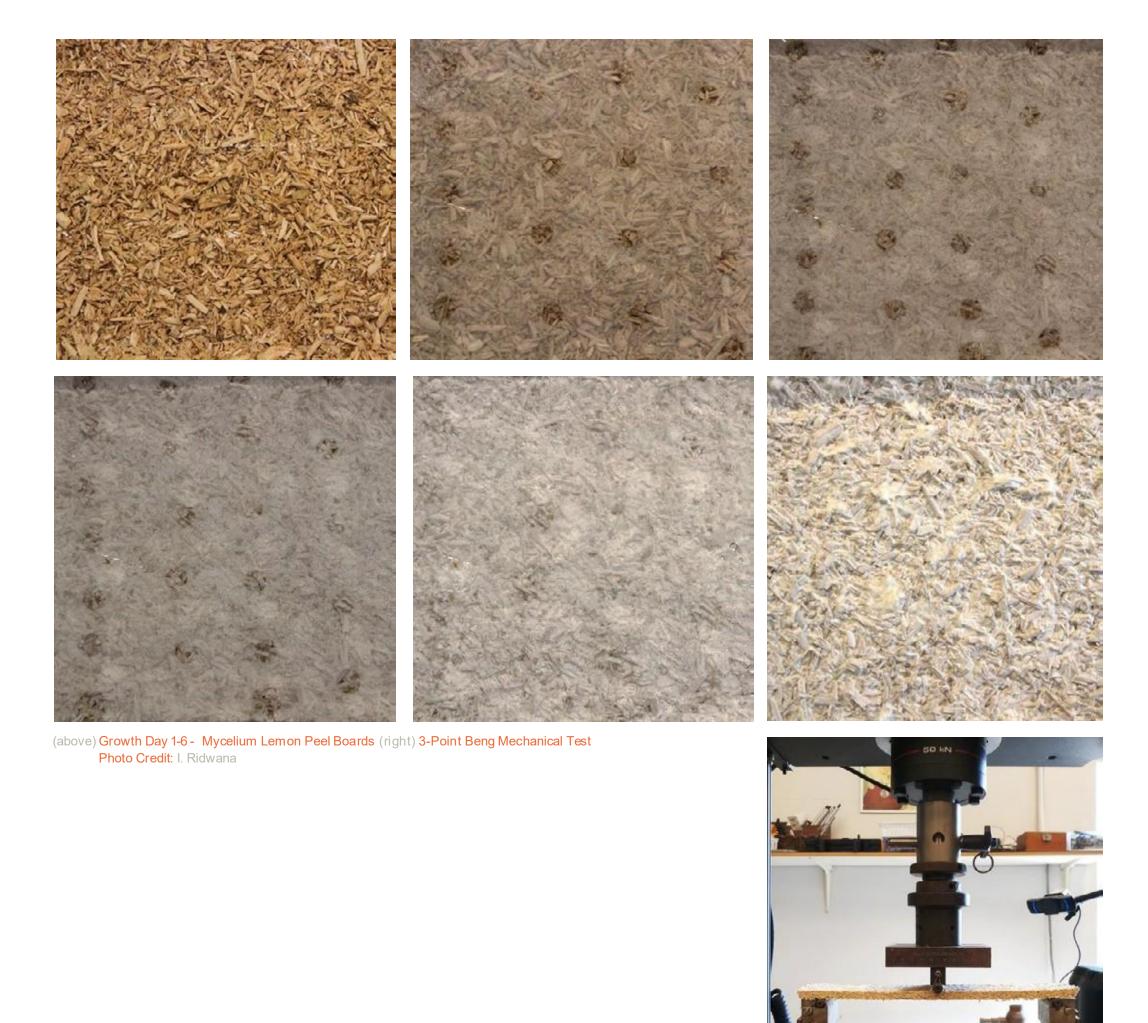
"Fungi make worlds. They also unmake them."

Merlin Sheldrake,

Entangled Life: How Fungi Make Our Worlds, Change Our Minds & Shape Our Futures







Cellulose

Lignin

Paper: Ridwana, Iffat and Mae-ling Lokko. 2021. Investigating scales of performance: Ecomanufacturing of mycelium biocomposites in an informal settlement in Dhaka, Bangladesh. 2021 Architecture Research Centers Consortium Conference: Performative Environments. Winner; Best Paper Award







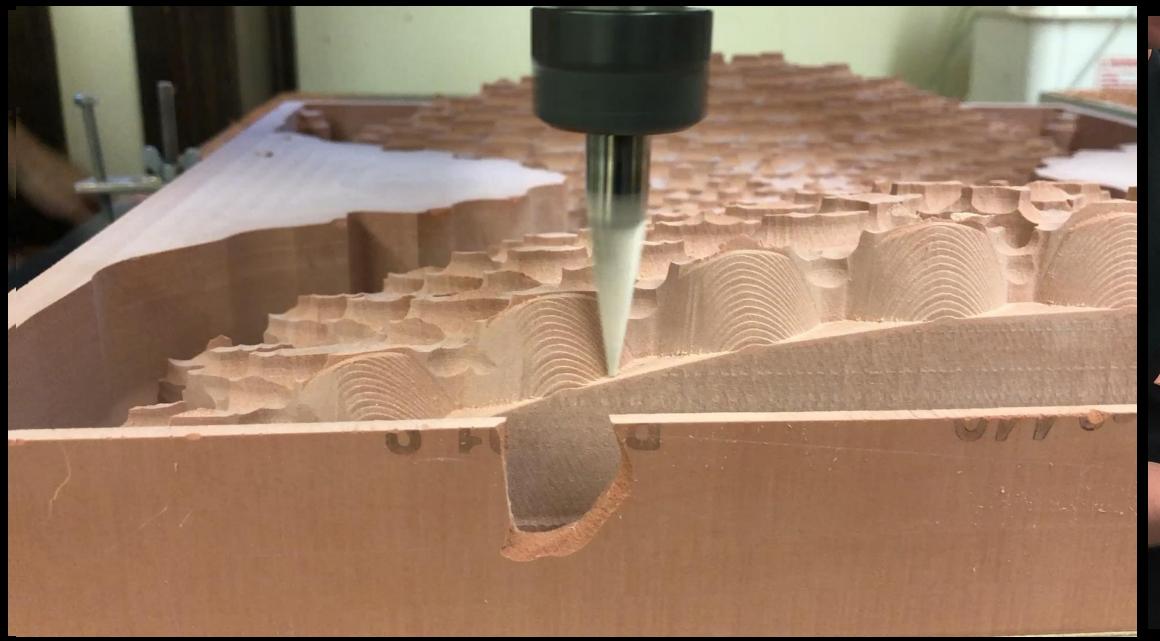


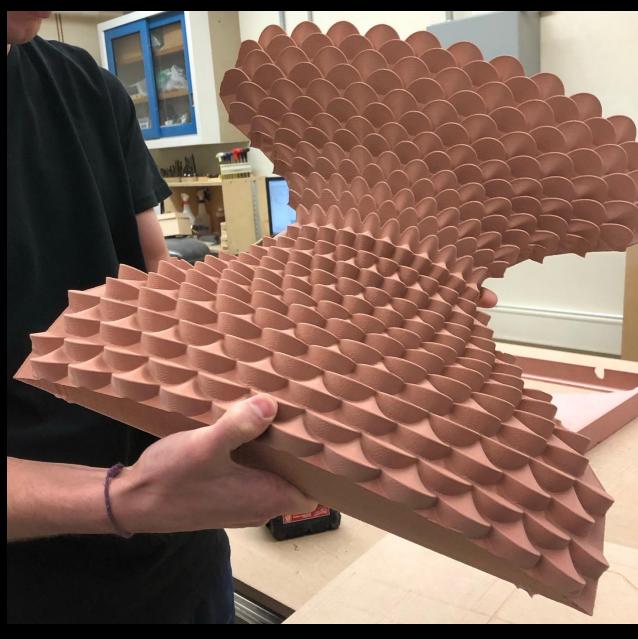
Funding:
Royal Institute of British Architects (North)
Liverpool Biennial
CAVA
Arts Council England



#### ecovative











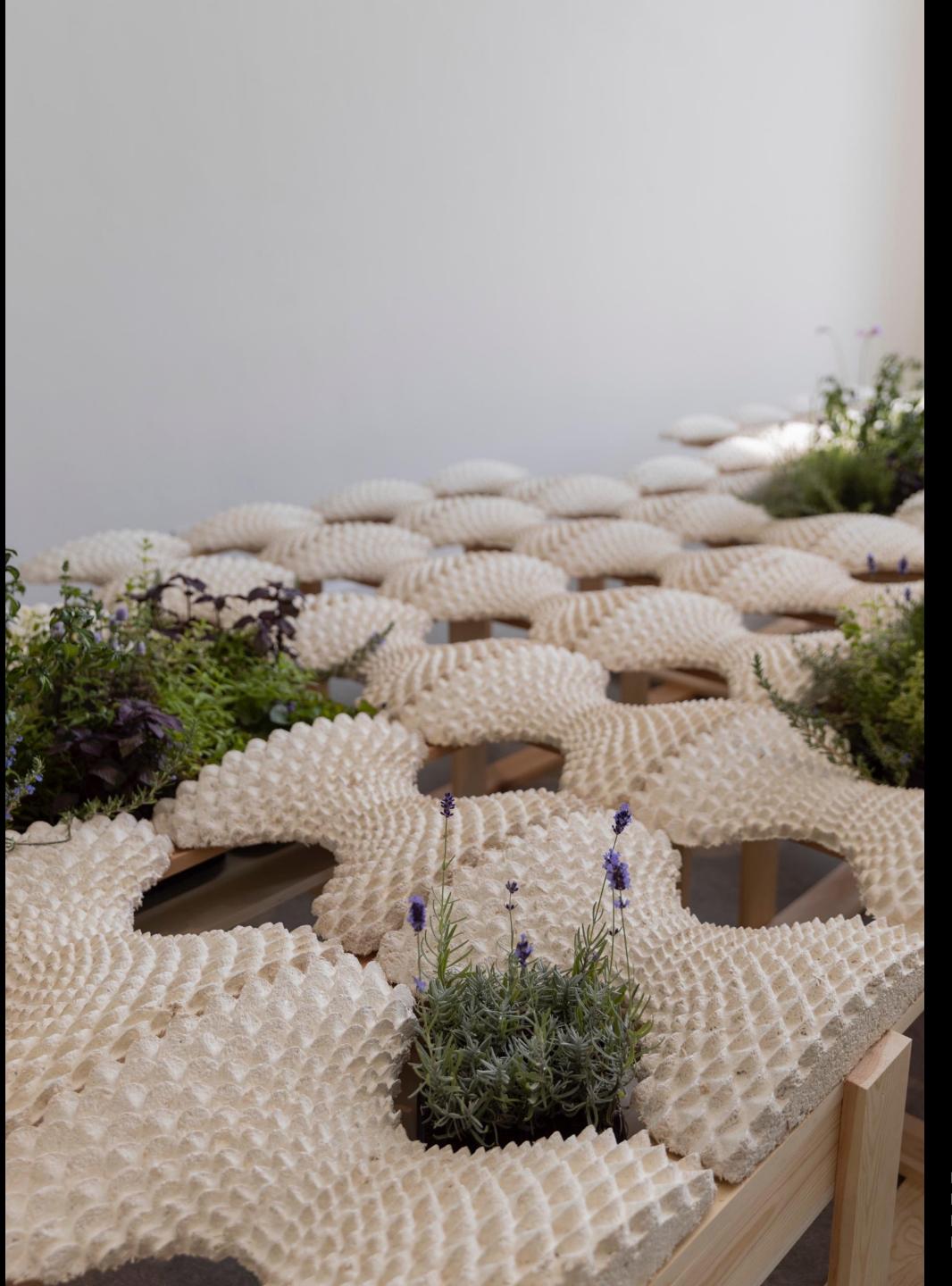
MAKING OF AGROCOLOGIES PANEL Credits: Mae-ling Lokko



Mycelium Factory Floor, Ecovative 2018
Credits: Elisabeth Press for "Hack the Root" exhibition



MAKING OF AGROCOLOGIES PANEL Credits: Mae-ling Lokko





Mycelium panels grown by *Magic Mushrooms, UK*Healing Meadow
Mae-ling Lokko
Photo Credit: Selma Gurbuz

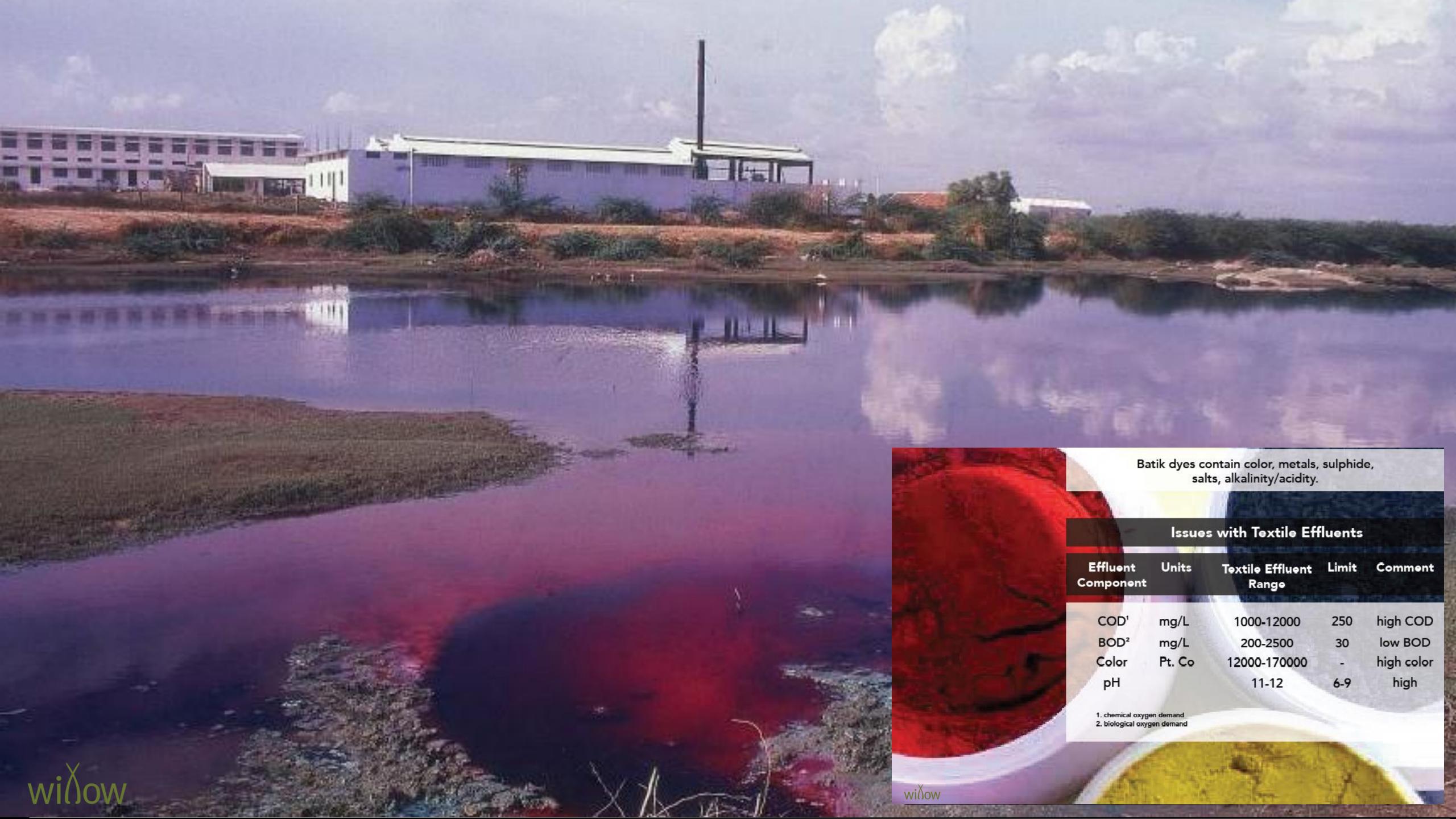




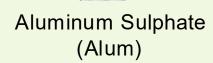




(n) an ordered, usually numerical means of assigning value







700



Ferric Chloride



Polyaluminum Chloride (PAC)



Moringa

COST (GHC / kg)

SUPPLY

local pharmaceutical suppliers, swimming pool treatment companies

local pharmaceutical supplier

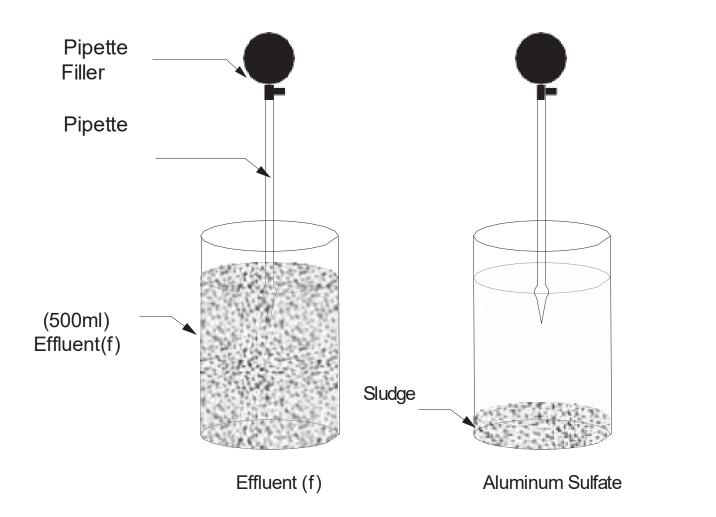
570

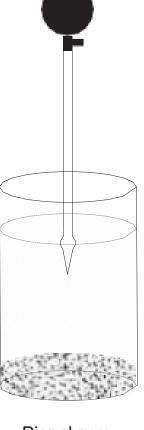
imported

>700

free - low cost

local moringa producers



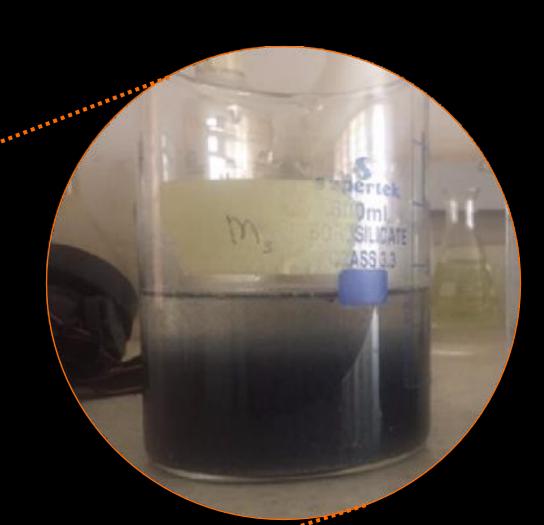


Biopolymer

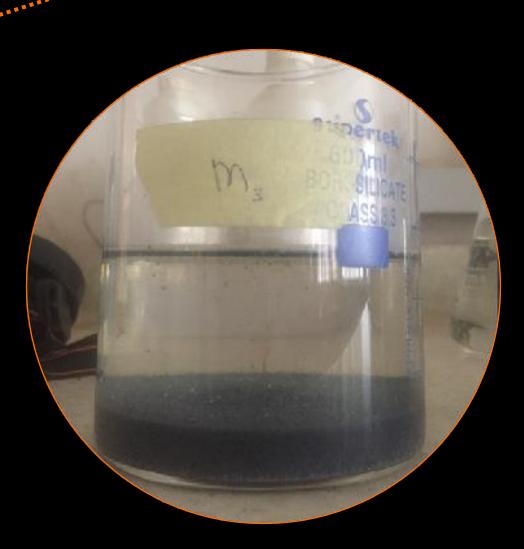








t = 2 min



t = 6 min

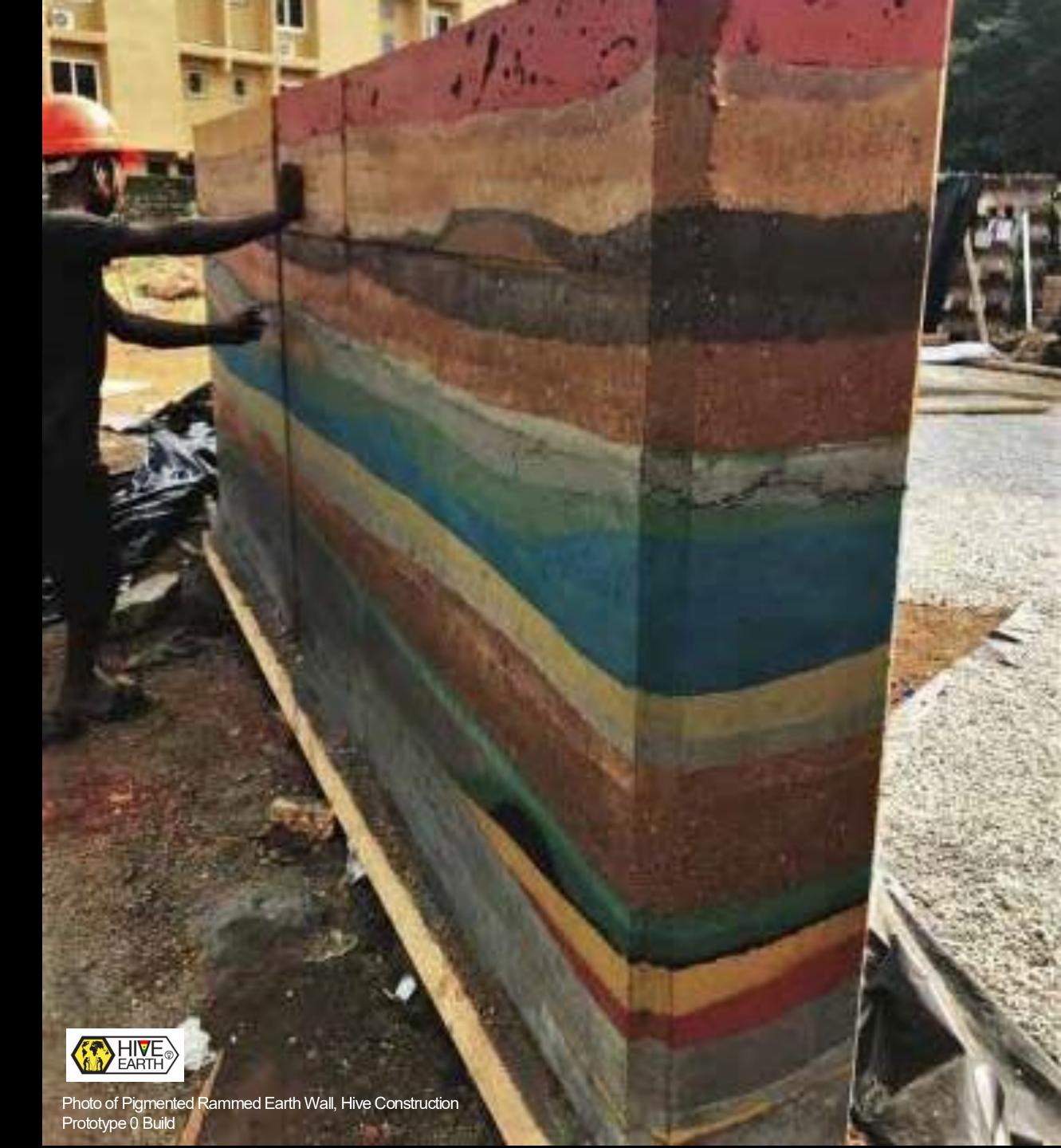
#### Near-term Horizon

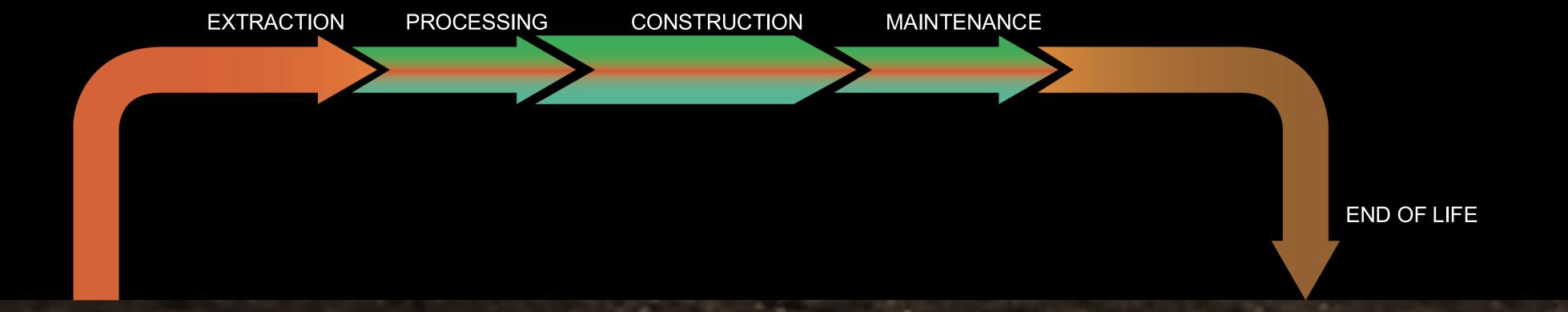
+ Use of water treatment sludge by-product sludge as raw materials for earth block and rammed earth masonry

#### Mid-Far Term Proposition

+ Transition to natural dyes







How can circular material life cycle design be used center **soil health** as the ultimate goal of cross-sectoral material performance?

### Soil Sister Classes

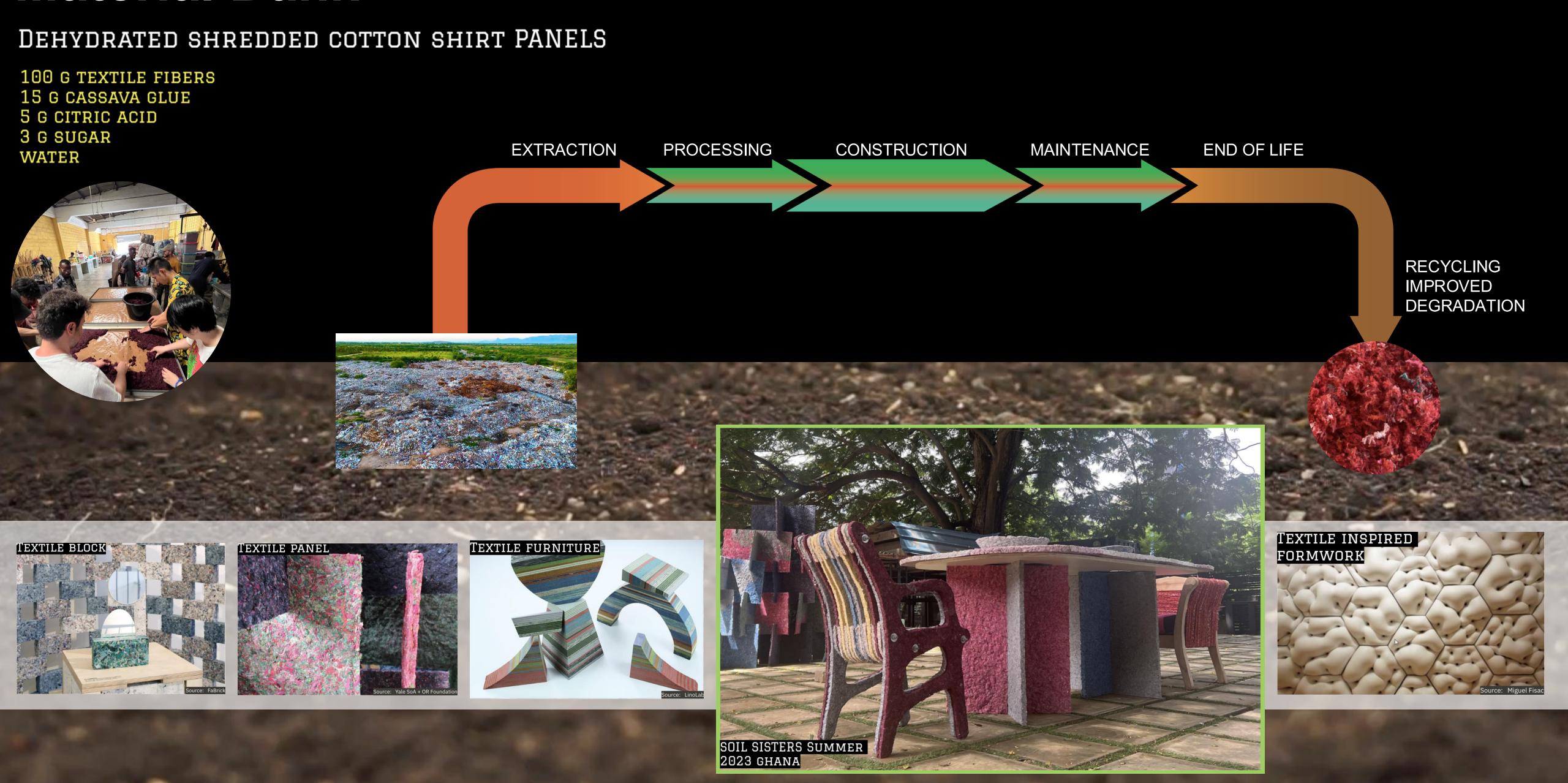
Material Bank

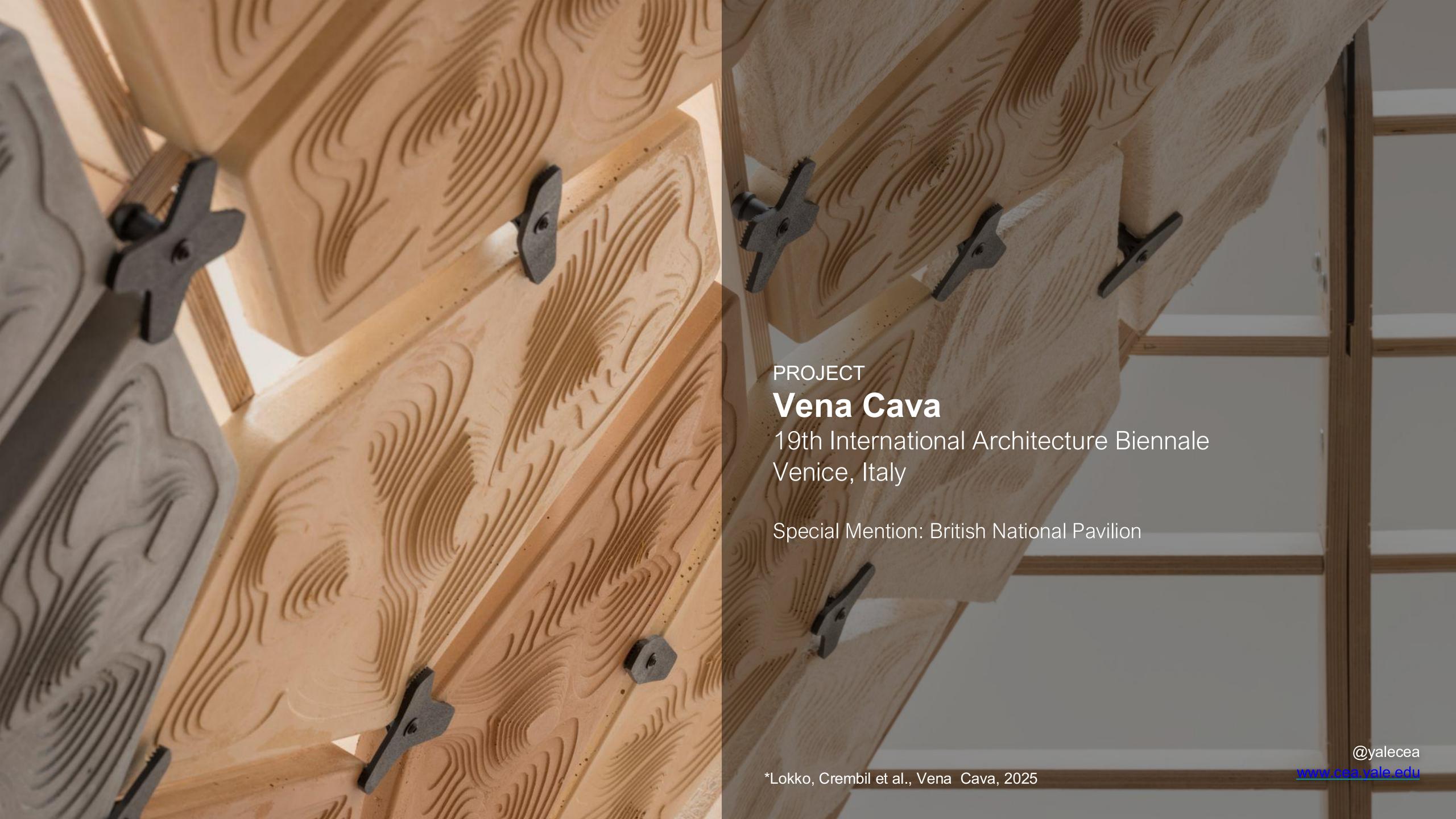
Carbon Sink

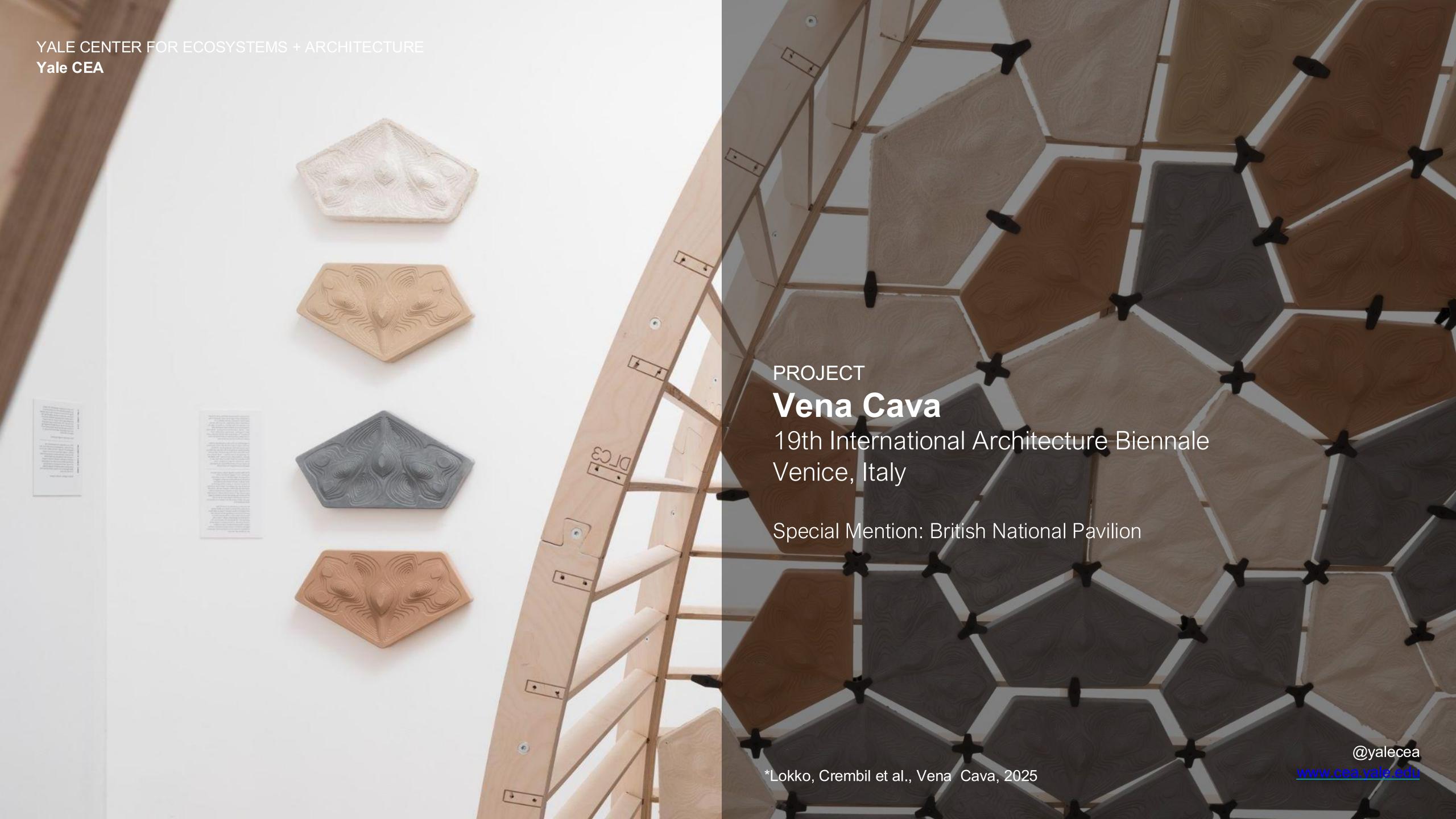
Non-toxic Circular

Regenerative Materials

### Material Bank









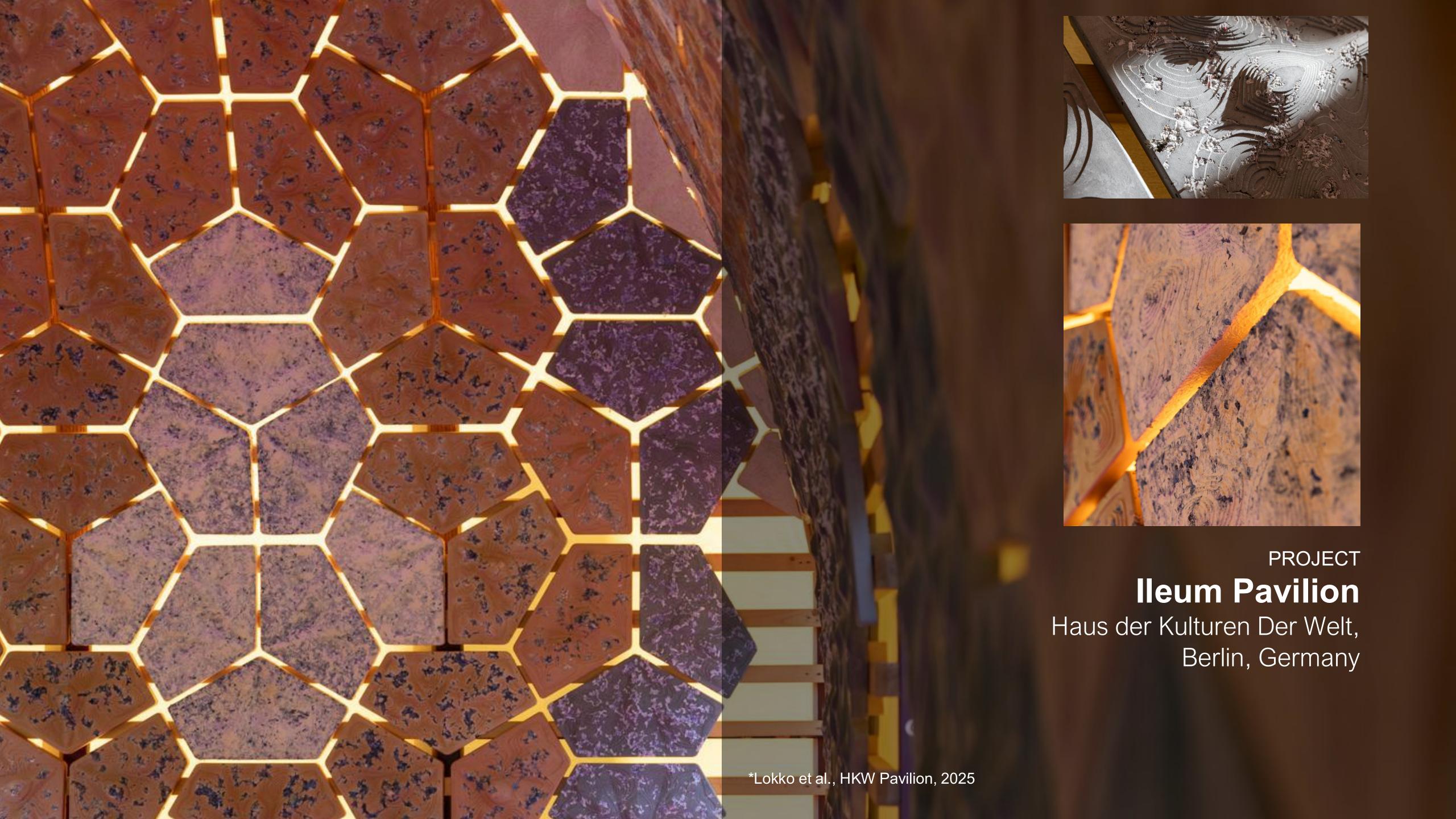






Fig. 1. Diverting Second Hand Clothing from being washed downstream to Ghana's Coastline

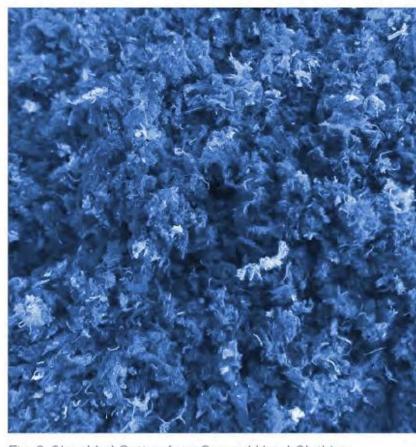


Fig. 2. Shredded Cotton from Second Hand Clothing



Fig. 3. Ileum's Shredded Cotton Geopolymer Panel



MYCELIUM

BLACK COTTON



MYCELIUM



MYCELIUM

BLUE COTTON



MYCELIUM

PINK COTTON

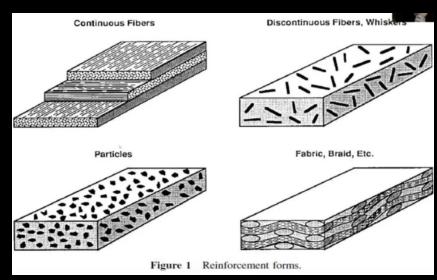
BLACK

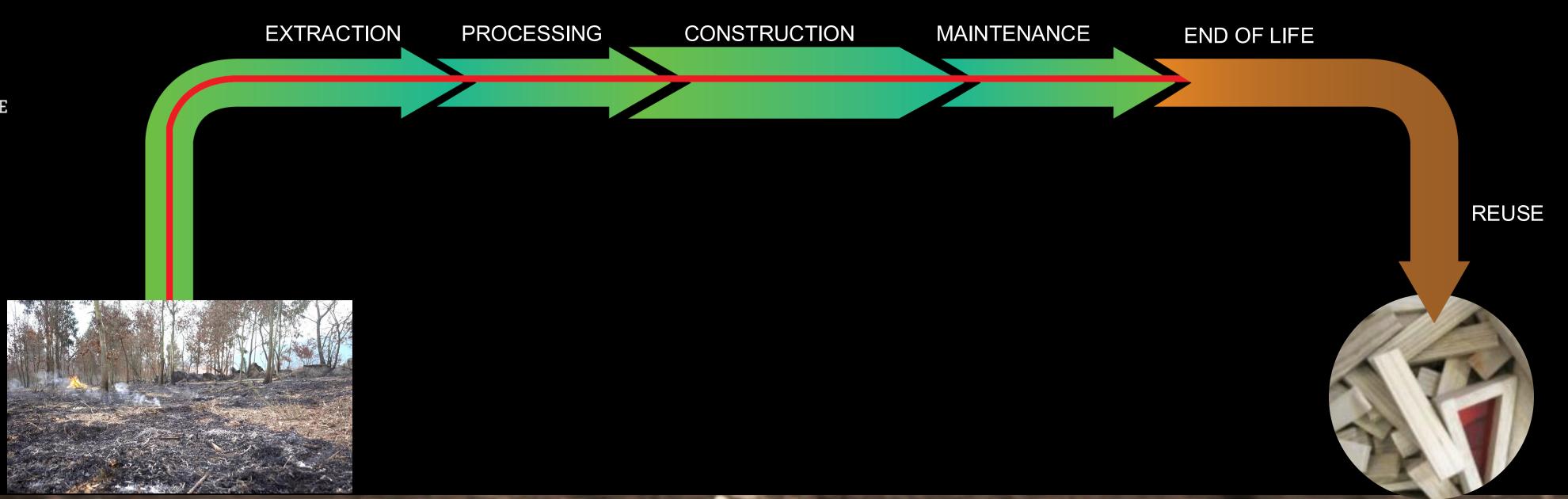
RED

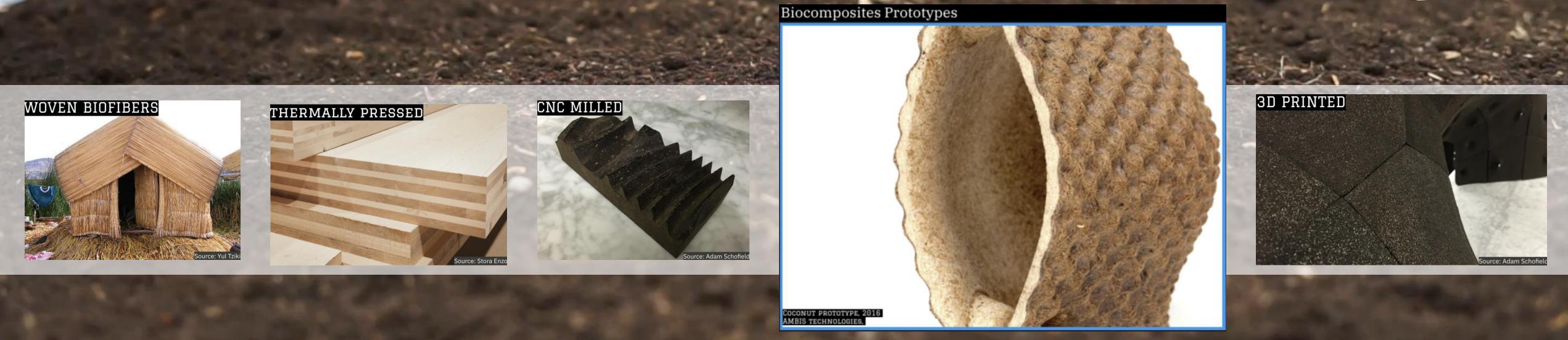
## Carbon Sink (Biomass)

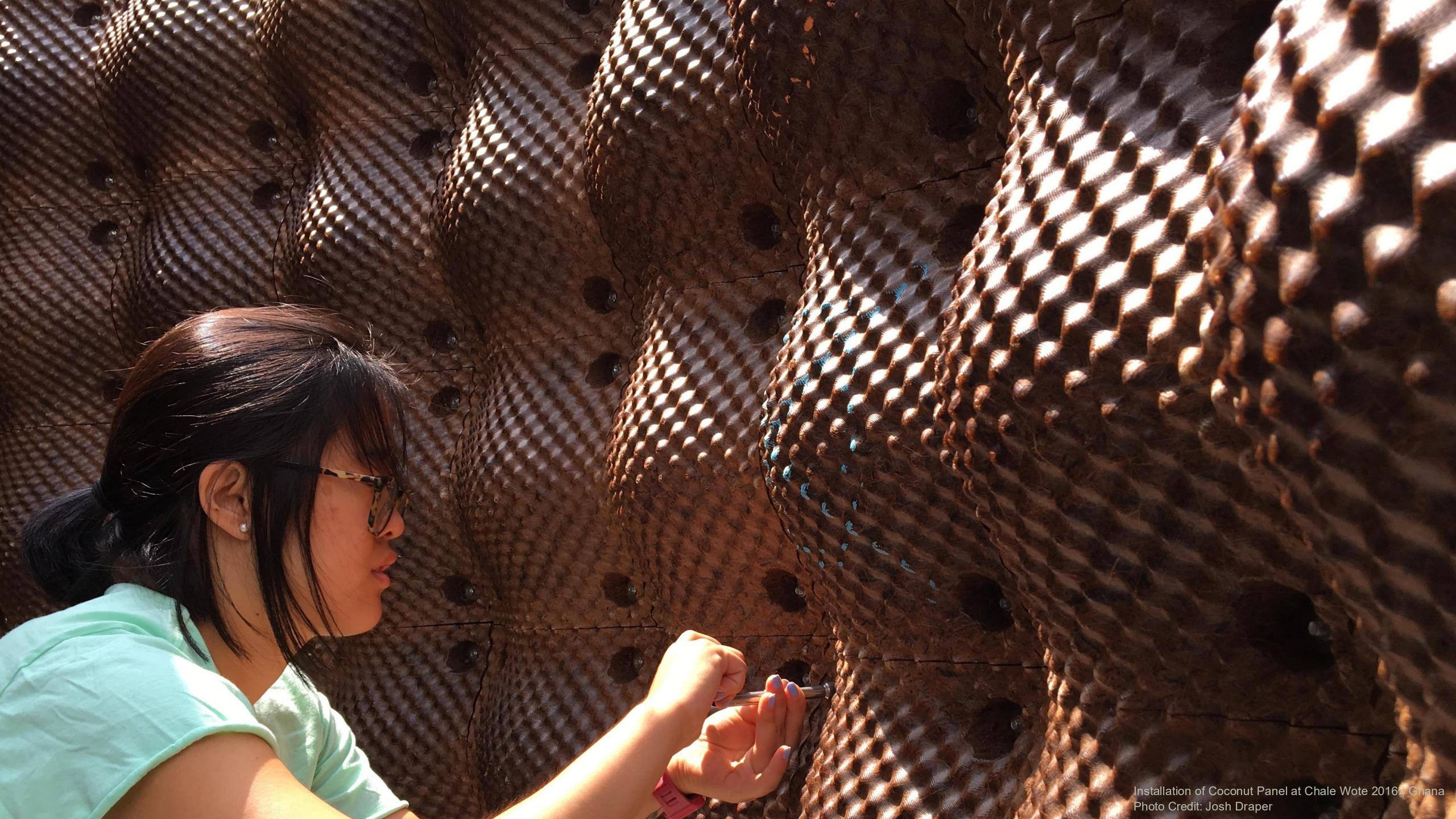
#### BIOCOMPOSITES

NON-TOXIC BINDERS
EMBODIED CARBON
DESIGN FOR BIODIVERSITY
MATERIAL EFFICIENCY
OPTIMIZATION OF PARTICLE AND FIBER SIZE
AND LAYOUT

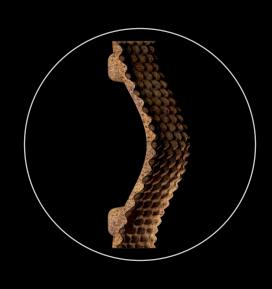


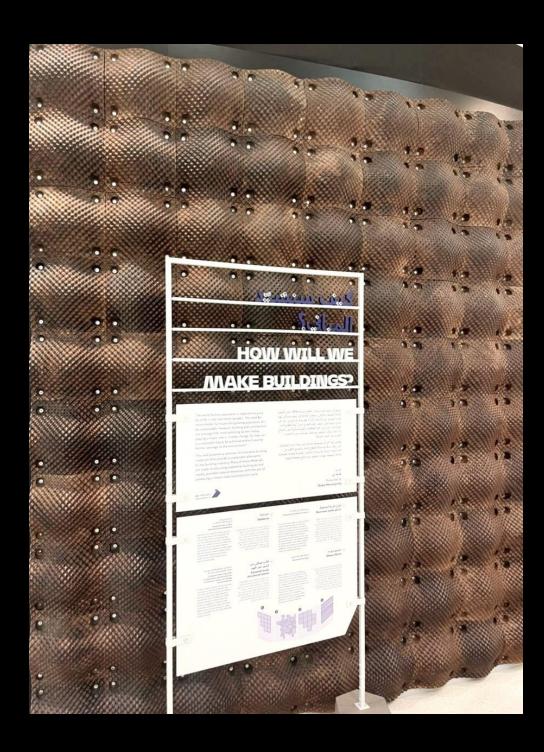












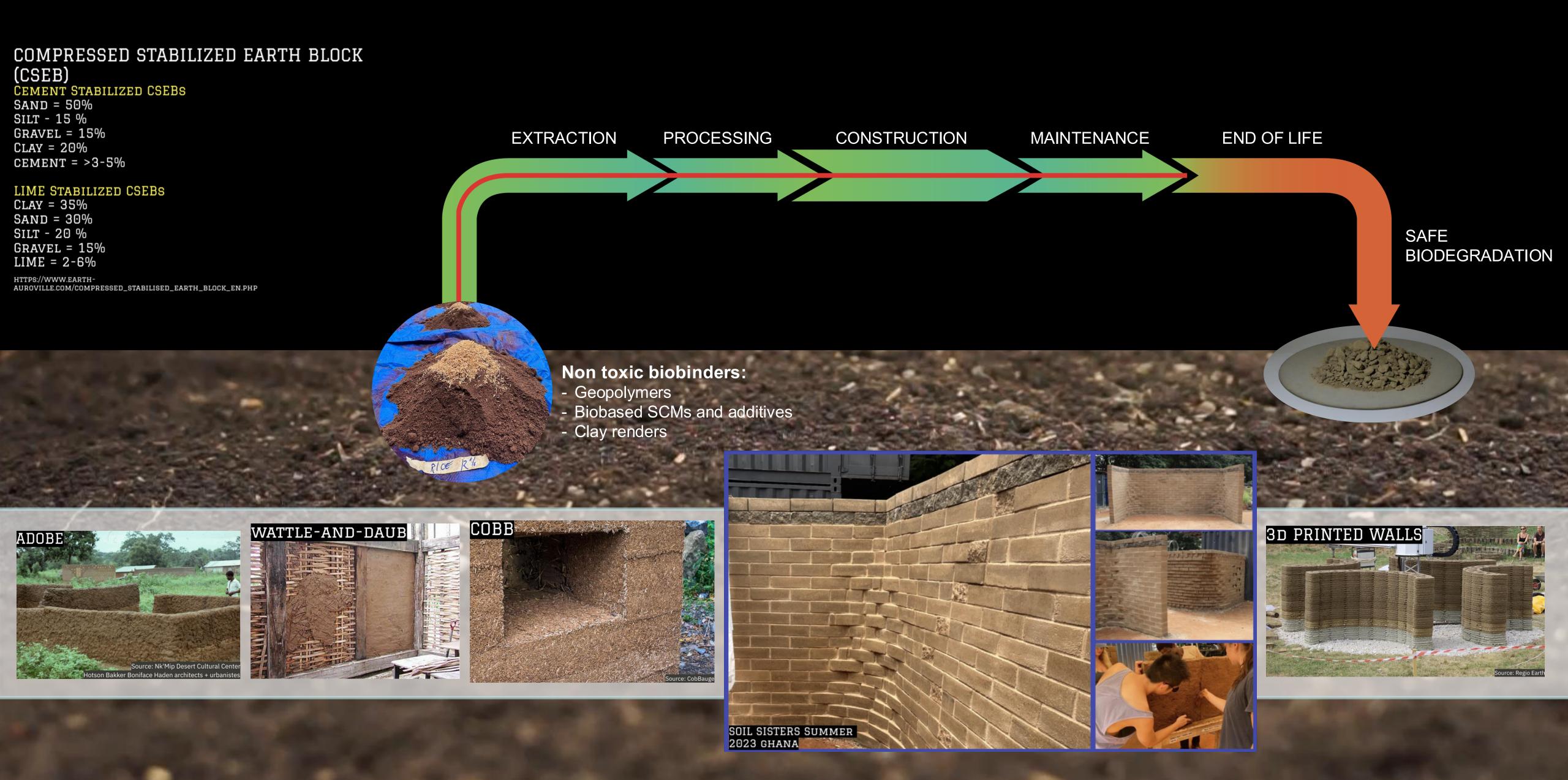


Installation of Coconut Panel at Museum of the Future in Dubai 2021-present Photo Credit: Gonzalo Herrero Delicado





### Non-toxic Circular (Masonry)





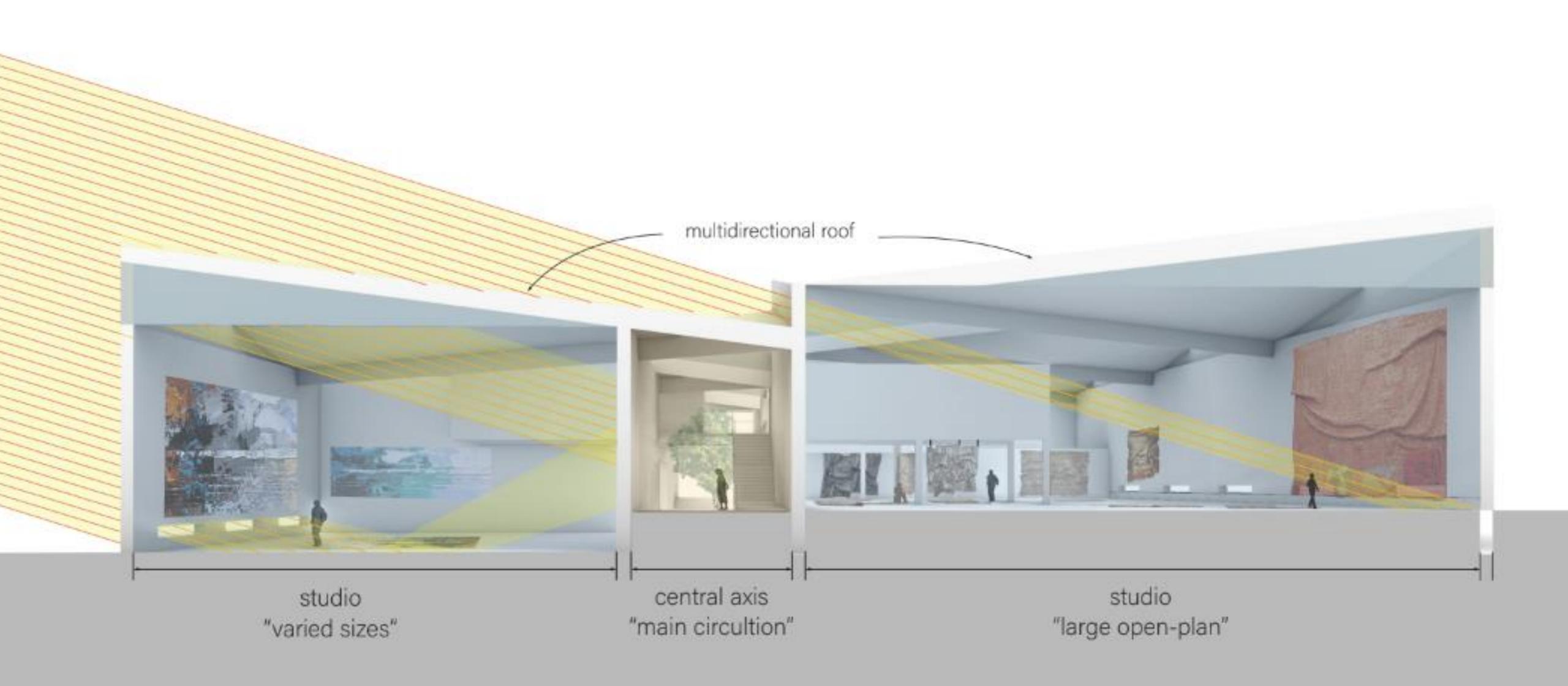


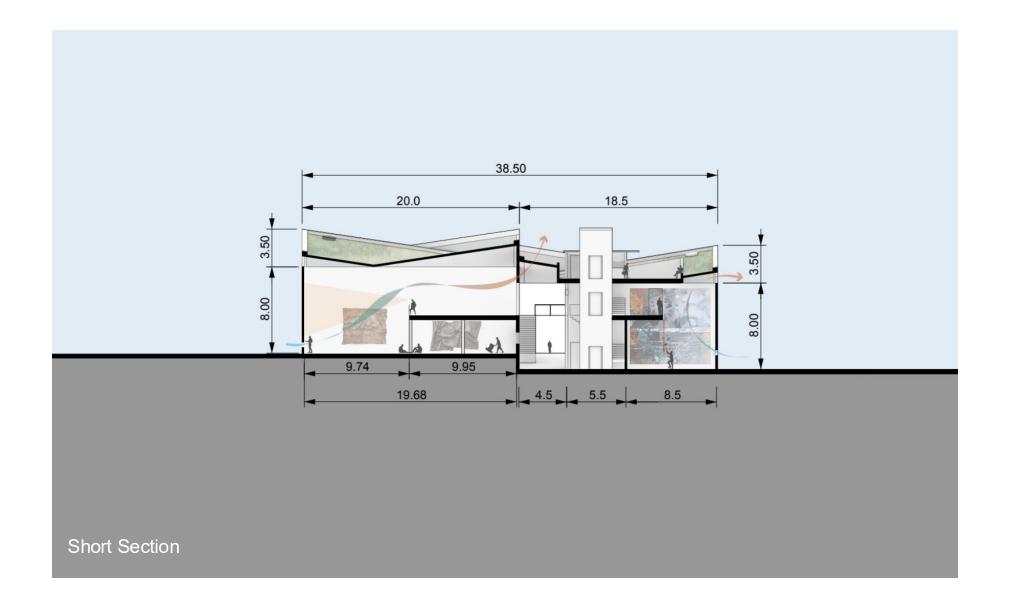


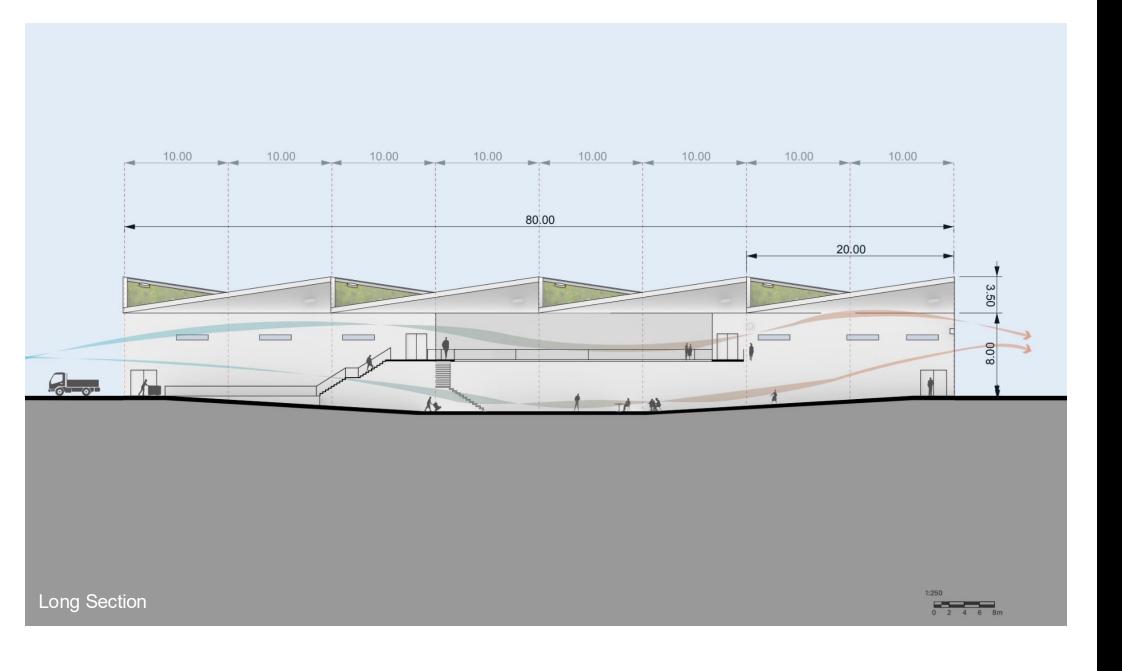




# Society Woman's Cloth (Gold) 2006 El Anatsui Yale Art Gallery, New Haven





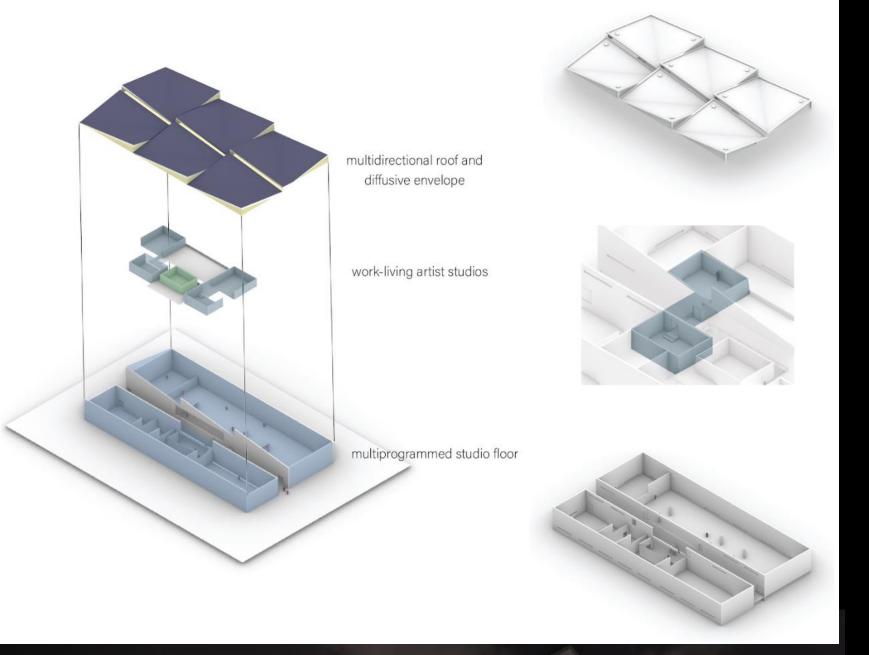




#### EL ANATSUI STUDIO, 2024

Design Team: Mae-ling Lokko and Jessica Bristow Architect of Record: Tekton Consult (Tony Asare) Contractor: Jake Construction

(Left) Credit: Mae-ling Lokko (Right) Photo Credit: **Paa Kwesi Etsibah** 





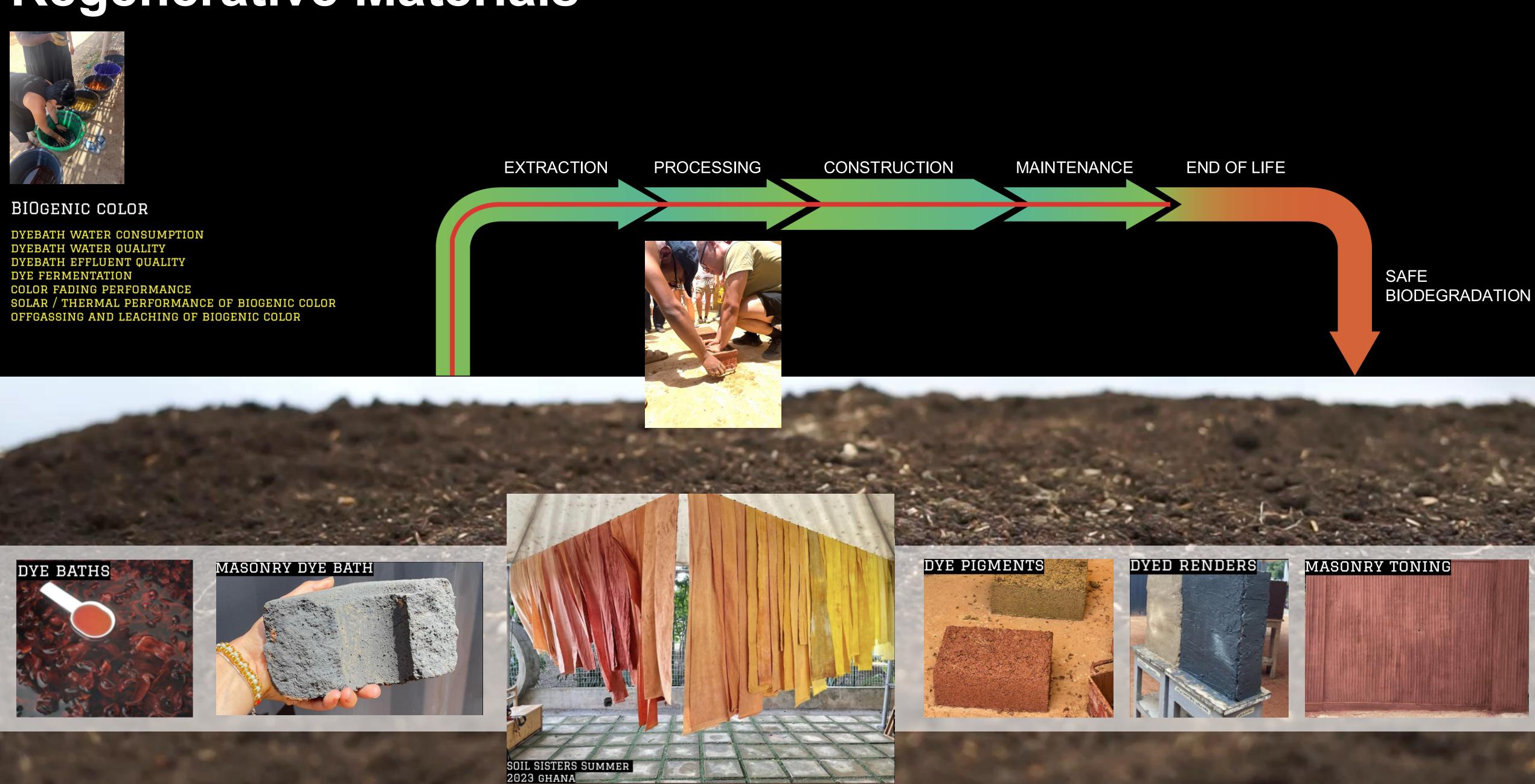


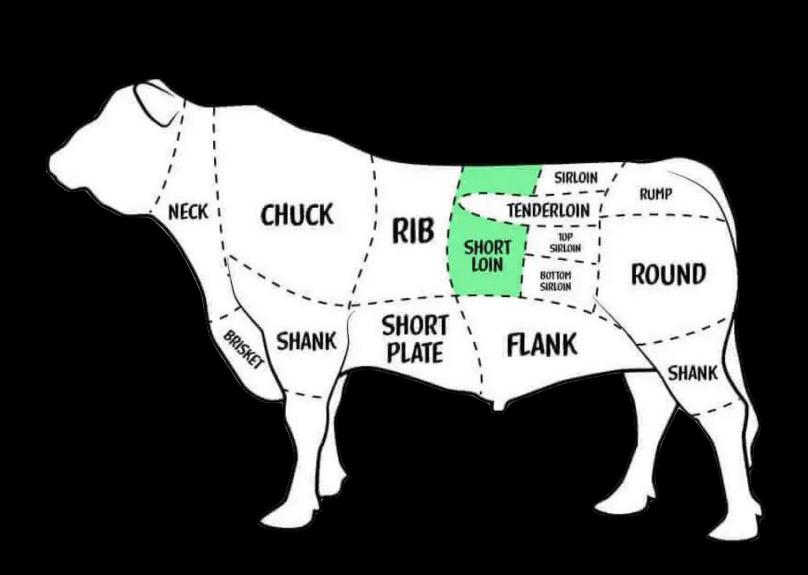
#### EL ANATSUI STUDIO

Design Team: Mae-ling Lokko and Jessica Bristow Architect of Record: Tekton Consult (Tony Asare) Contractor: Jake Construction Photo Credit: Paa Kwesi Etsibah



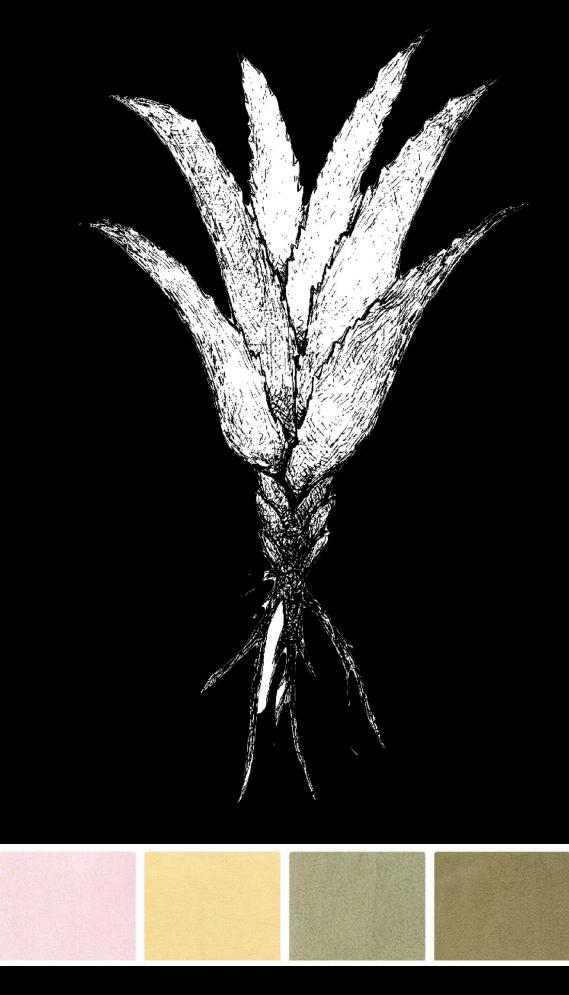
### Regenerative Materials



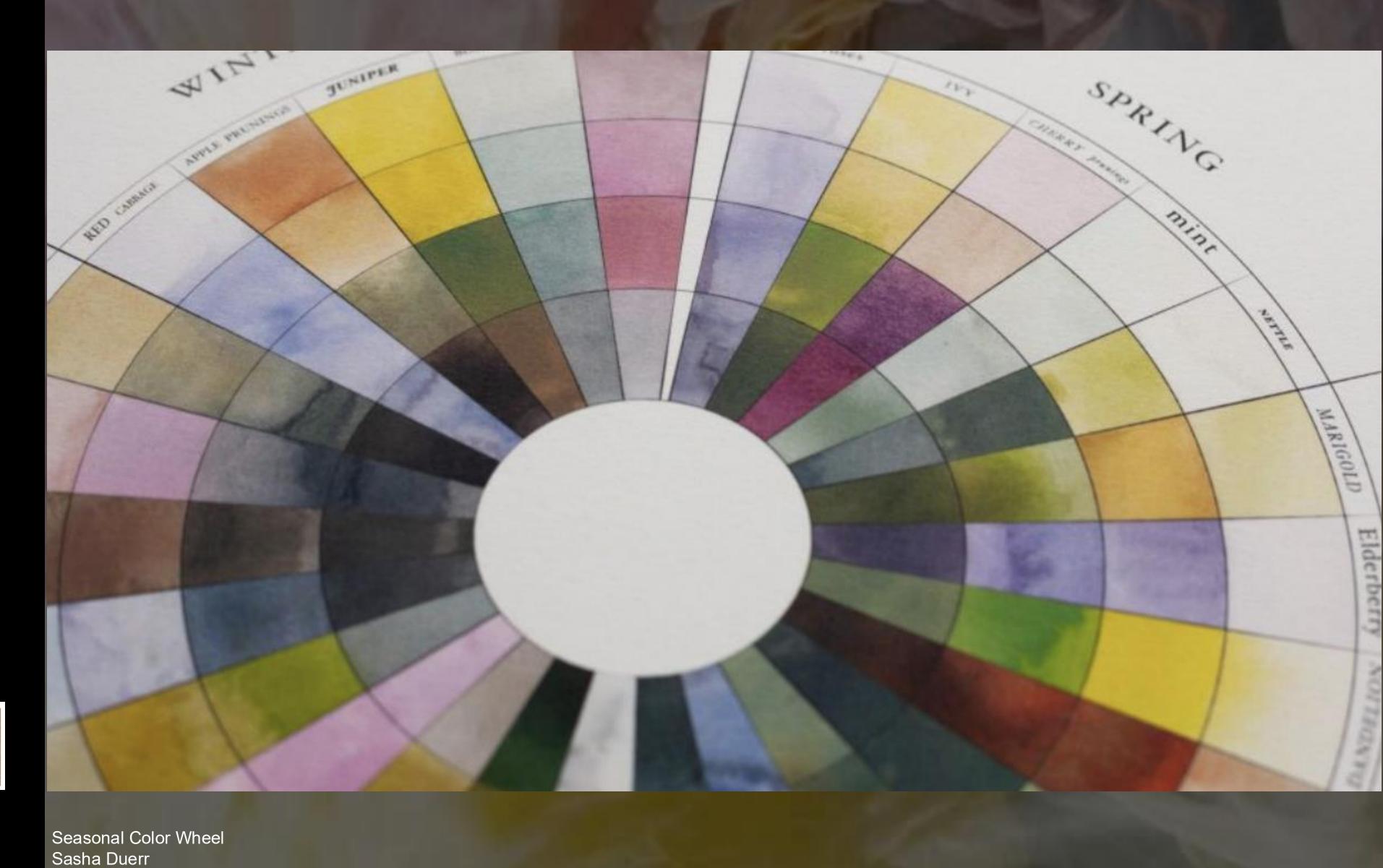




# Regenerative Materials







### Soil Sisters

Food Waste Capture + Transformation

Microfarming

Lignocellulosic Agrowaste Upcyling

Healthy Materials

Energy Capture,
Storage and Distribution

Integrated Material Life Cycle Design

SOIL HEALTH

**Ecosystems Design** 

Plant and Fungal Biodiversity and Remedaiton

Water Capture

& Remediation

Invasive Species
Biomass Utilization

Land Use Management

Public Health Infrastructure

Textile Waste Floucculation & Filtration

Living Soil Restoration Technologies

Holistic
Data Acquisition

Air Quality